### Skyshine and Other Dose Evaluation

- 1. Radiation design targets
- 2. Skyshine evaluation
- 3. Proton beam line shield
- 4. Air and water activation and waste

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## Radiation Design Targets

Item	Design target*	Japanese Law	
Dose rate at Site boundary	? 50 μSv/year (? 35 μSv/year for Phase-I)	? 250 μSv/3 months	
Dose rate at General area	? 0.25 μSv/hour	? 20 μSv/week**	
Dose rate at Radiation controlled area I***	? 12.5 μSv/hour	? 1 mSv/week	
Radioactive concentration at discharge	1/2 of Japanese law		
Ground water activation****	? 5 mSv/hour for line loss ? 11mSv/hour for point loss		

<sup>\*:</sup> Design targets are smaller (1/2 ~ 1/20) than Japanese law.

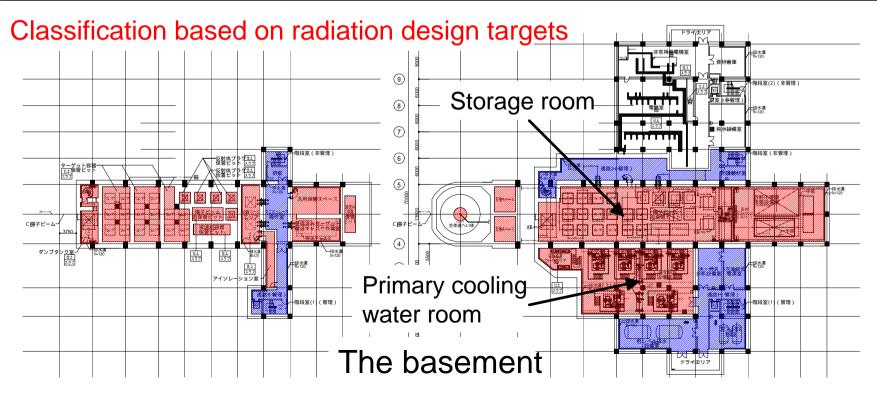
<sup>\*\*: 1</sup>week = 40 hours

<sup>\*\*\*:</sup> Registered radiation workers can enter freely any time.

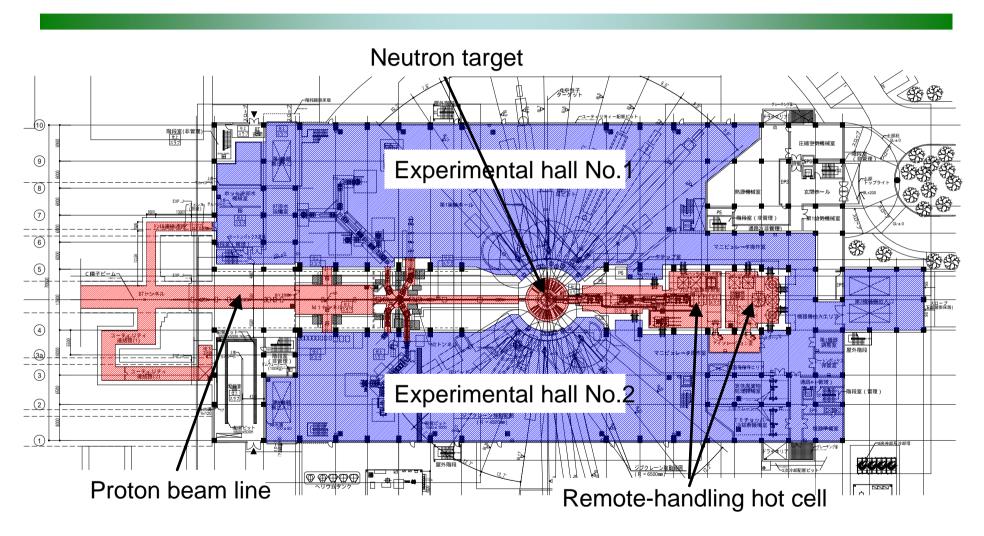
<sup>\*\*\*\* :</sup> This corresponds to  $?10\mu Sv/y$  if one drinks ground water at site boundary for one year.

### MLF Area Classification -(1)

General area : No color	- Dose rate is always less than 0.25 μSv/h.	
No-restricted radiation controlled area : Blue	<ul> <li>Dose rate is always less than 12.5 μSv/h.</li> <li>Radiation workers can freely enter any time.</li> <li>There can exist radioactive contamination in the air or on the surface.</li> </ul>	
Restricted radiation controlled area : Red	<ul> <li>Dose rate is always or occasionally higher than 12.5 μSv/h.</li> <li>Even radiation workers are restricted to enter.</li> <li>There can exist radioactive contamination in the air or on the surface.</li> </ul>	

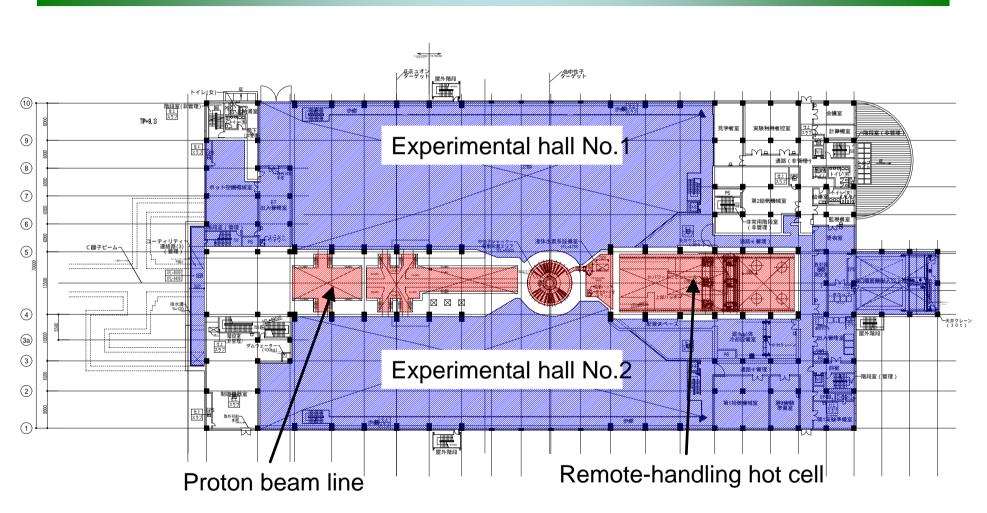


## MLF Area Classification -(2)



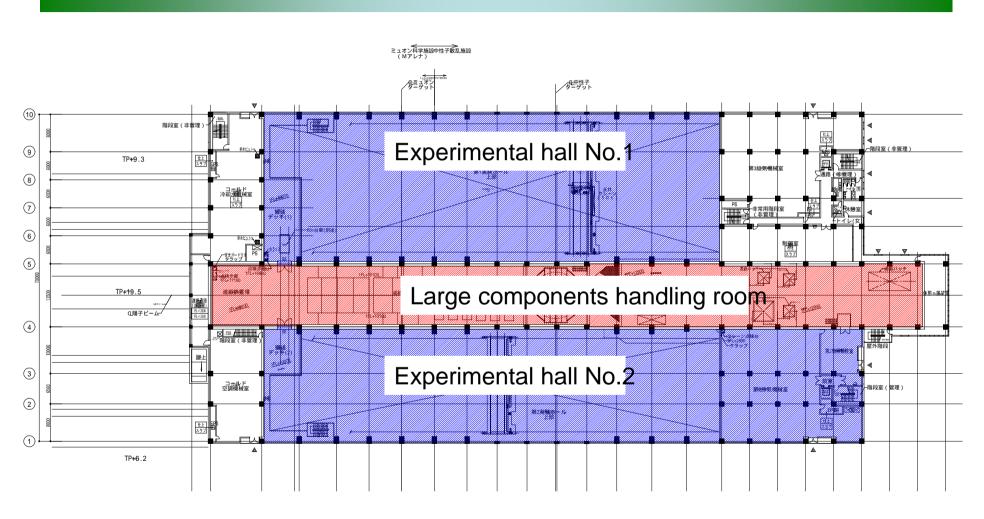
The first floor

### MLF Area Classification -(3)



The second floor

### MLF Area Classification -(4)



The third floor

### Dose and Activation Evaluation Methods

#### **Evaluation methods:**

- Dose: Moyer's model, NMTC/JAM, MCNPX2.1.5
- Activation : NMTC/JAM and DCHAIN-SP
- Evaluation accuracy --> Reports by Meigo and Kai
- Evaluation margin :
  - ✓ Moyer's model-->none (Moyer's model overestimates)
  - ✓ Monte Carlo calculation --> Factor 2 (None for activation evaluation)

#### **Evaluation Conditions**

- Proton beam operation time: 5000 h/year
   (20 days/cycle, 12 cycles/year)
- Proton beam power : 1 MW

### Dose and Activation Evaluation Items

#### Shield for neutrons and gammas: total dose

- Bulk shield and Streaming
  - ✓ Neutron target-->presentation by Maekawa
  - ✓ Muon target -->presentation by Miyake
  - ✓ Collimator-->presentation by Miyake
  - ✓ Magnets [1W/m and 1kW]
  - √Skyshine

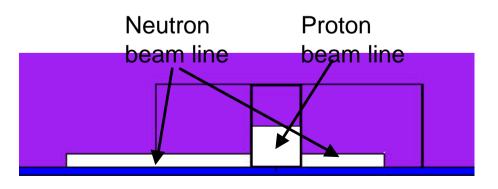
#### Activation: air, water and apparatus

- gamma dose in processing room for air and water
- gamma dose at maintenance
- radioactive concentration at discharge of air and water

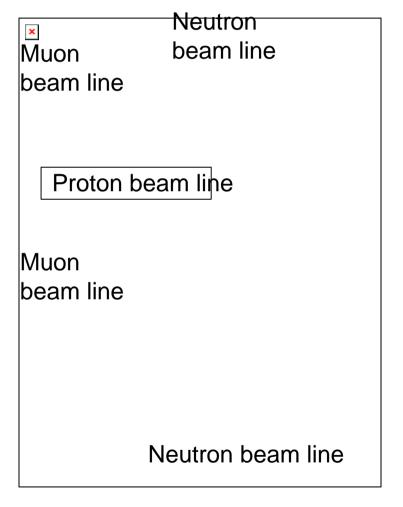
## Skyshine Evaluation- (1)

Calculation code: MCNPX
Calculation conditions
(Average dose rate on the outer surface of shield)

- neutron beam line : 2 μSv/h
- muon beam line : 2 μSv/h
- proton beam line : 6 μSv/h (including a margin of 2)

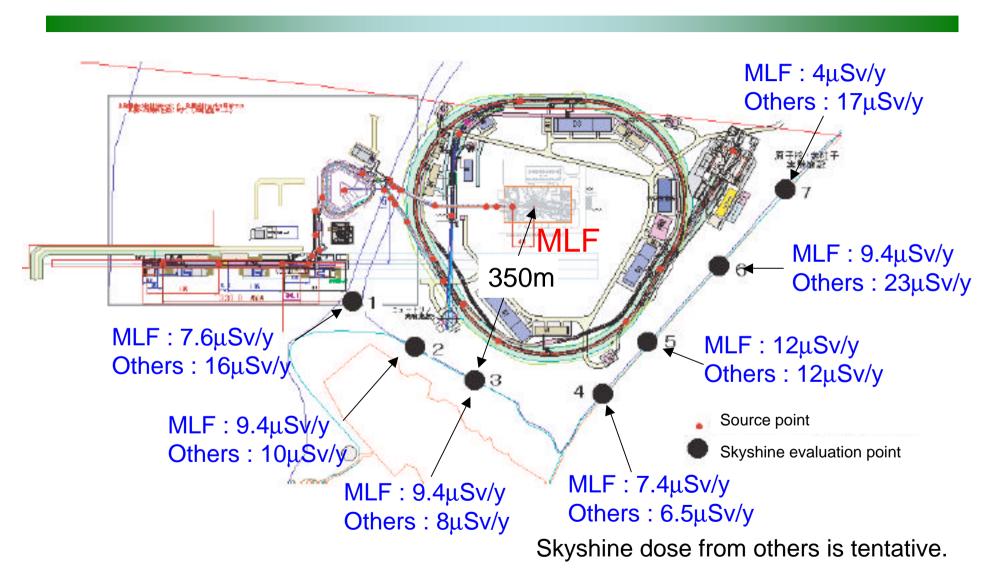


Vertical model



Horizontal model

### Skyshine Evaluation- (2)



Total skyshine dose will be less than 35  $\mu$ Sv/y.

### Proton Beam Line Shield (1)

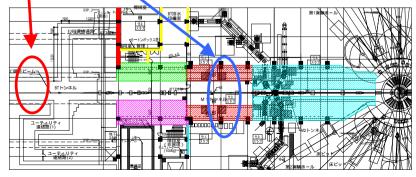
- 1W/m beam loss -

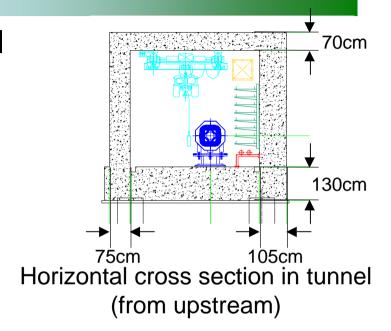
Calculation method: Moyer's model Tunnel: criteria is soil activation (5mSv/h).

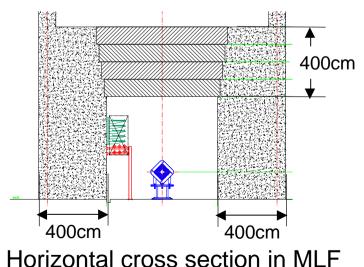
- ceiling : concrete 70cm
- floor : concrete 130cm
- right side (from upstream) : concrete 105cm
- eft side (from upstream) : concrete 75cm

In MLF; criteria is 12.5  $\mu$ Sv/h.

deiling, side : concrete 400cm







### Proton Beam Line Shield (2)

- proton beam line between muon and neutron target -

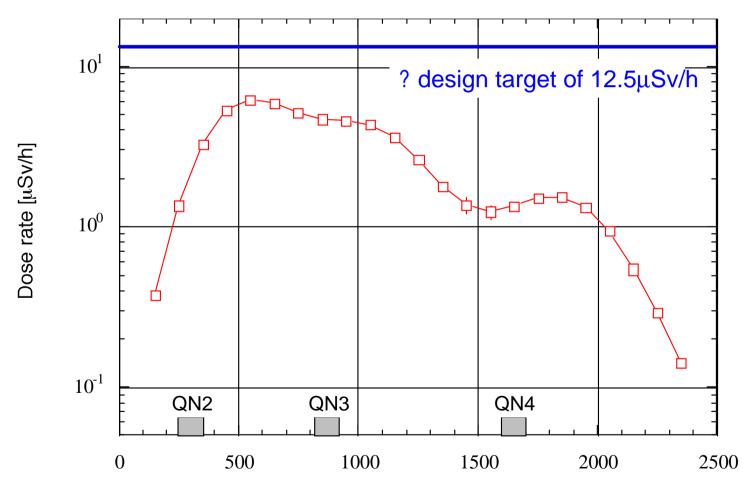
Beam loss at magnets is ~1kW.

Calculation model (R-Z geometry) after muon target Unit: m **←**3.2**→** -7.9 Concrete 7.25 3GeV proton 3GeV proton 3GeV proton 928.6W loss 461W loss 177.6W loss QN<sub>2</sub> QN3 QN4 0.65 Magnet (Iron)

### Proton Beam Line Shield (3)

- proton beam line between muon and neutron target -

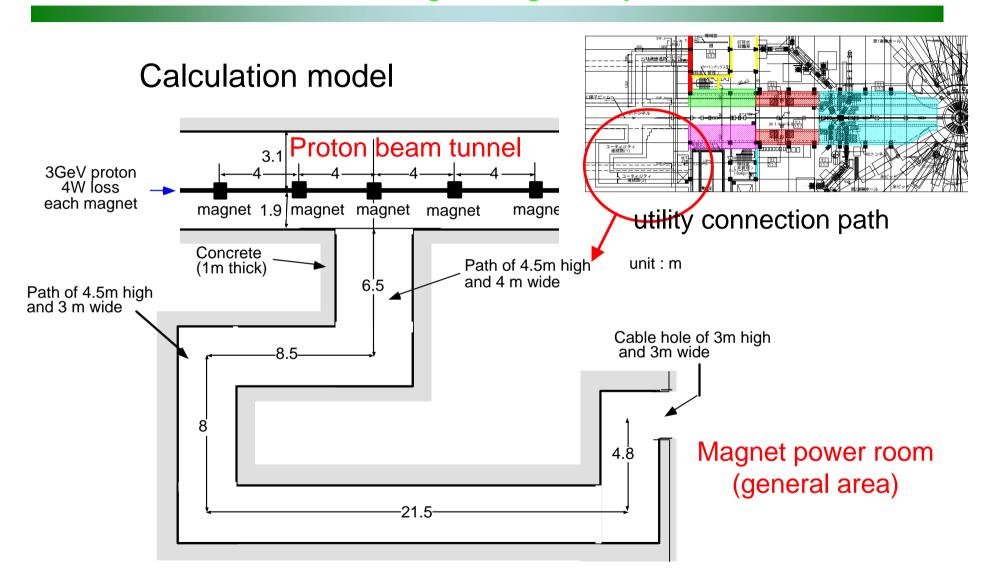
#### Calculated dose rate on outer surface of shield with MCNPX



Horizontal distance along proton beam line [cm]

### Proton Beam Line Shield (4)

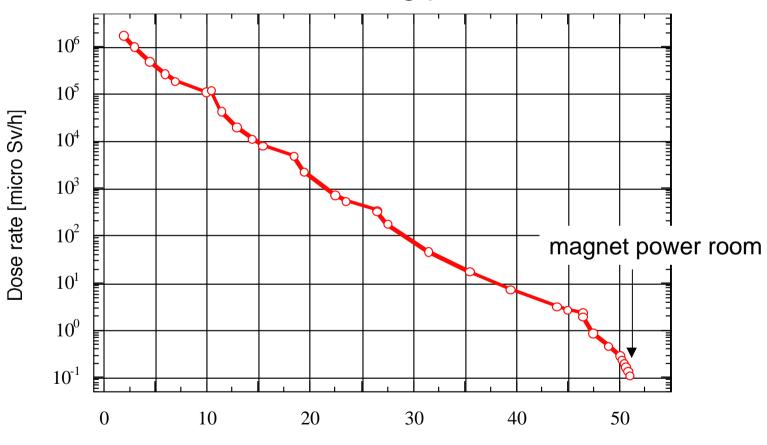
- Streaming through Labyrinth -



### Proton Beam Line Shield (5)

- Streaming through Labyrinth -

#### Calculated dose rate along path with MCNPX

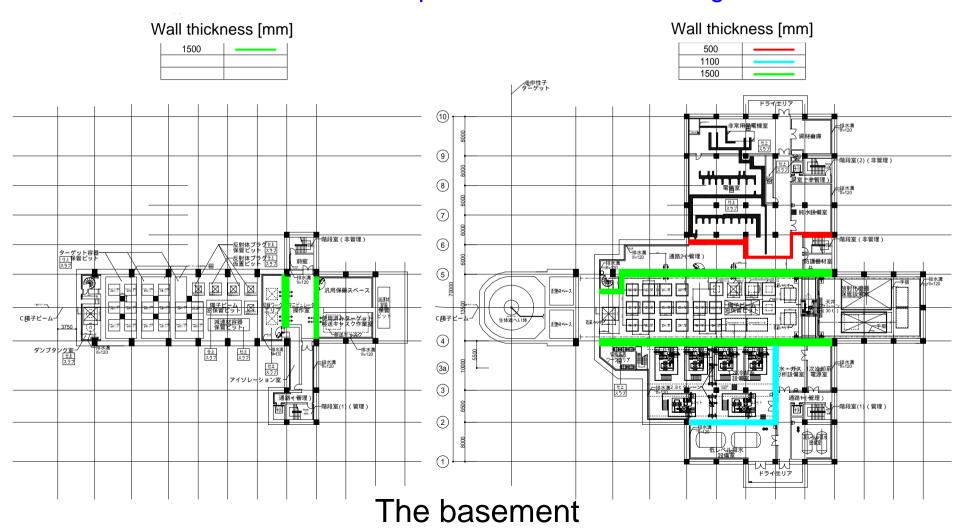


Distance from tunnel along path [m]

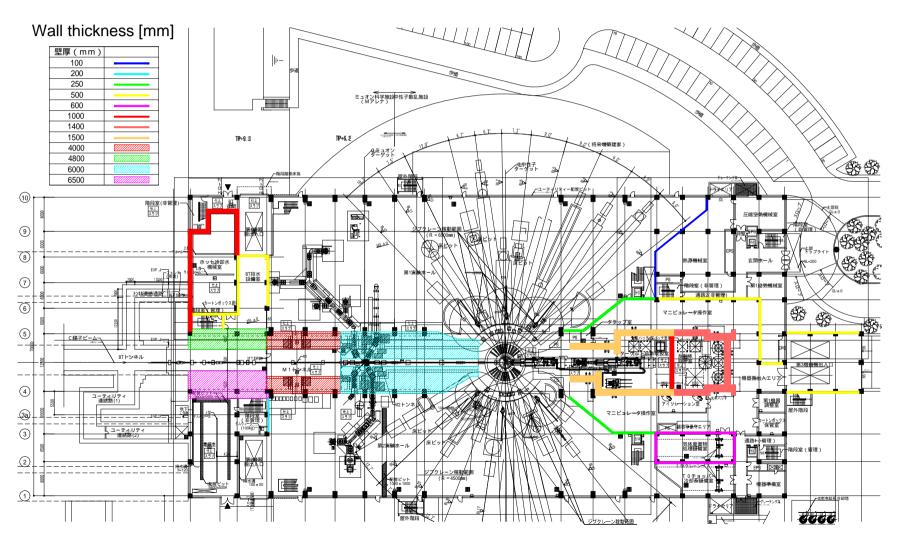
Dose rate at magnet power room (general area) is less than the design target of 0.25µSv/h.

# Shielding Walls -(1)

#### Concrete wall thickness required for neutron and/or gamma shield

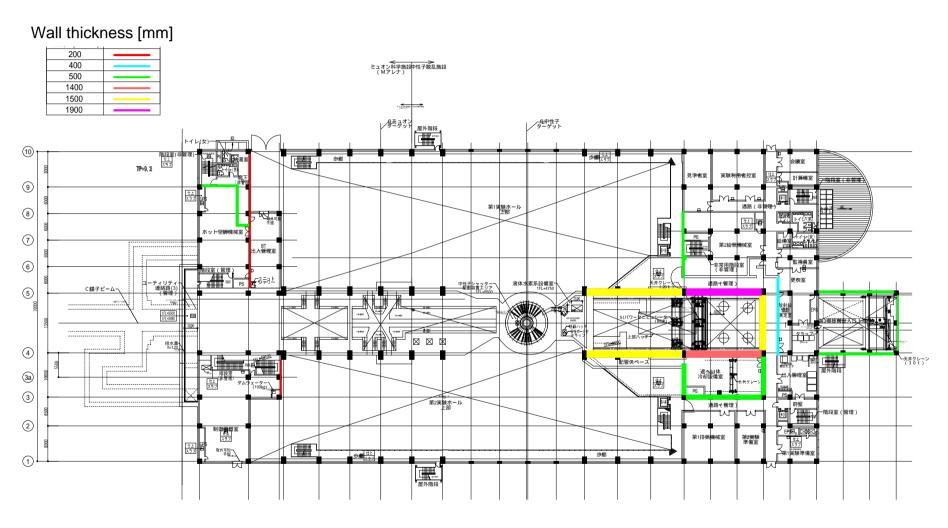


# Shielding Walls -(2)



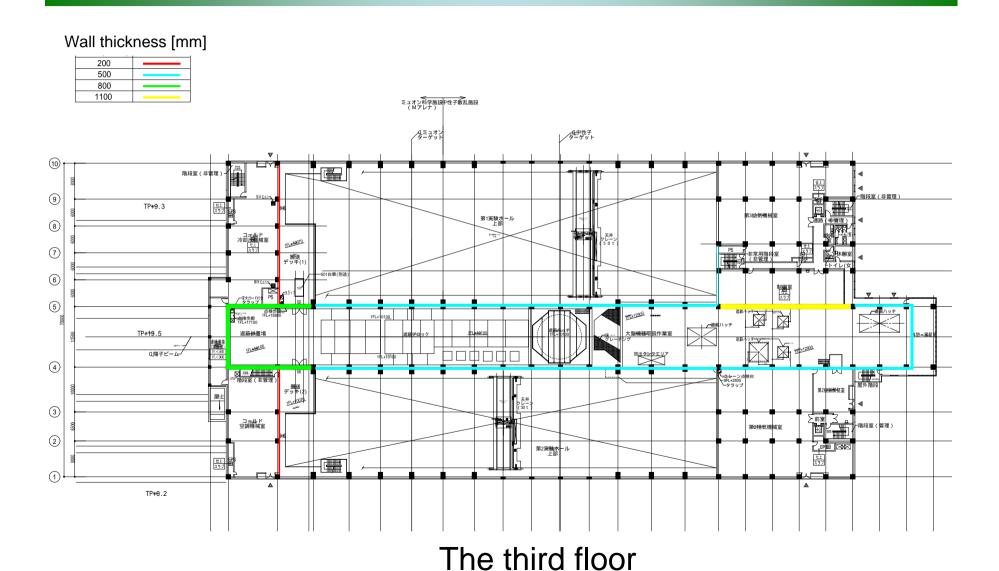
The first floor

# Shielding Walls -(3)



The second floor

# Shielding Walls -(4)



#### Radioactive Nuclides in Cover Gas

- Cover gas of mercury and water surge tanks will be batchprocessed. Tritium, rare noble gases, iodine, radioactive mercury vapor will be included in cover gas.
- Quantity of radioactive nuclides in cover gas is very large.

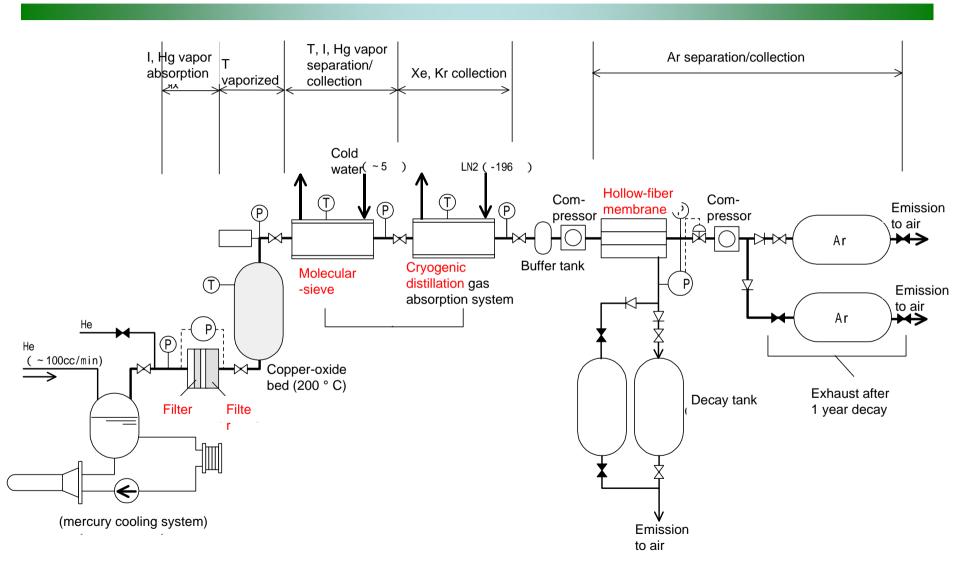
✓ Tritium : 9.3 x 10<sup>13</sup> Bq/y

✓ Xe-127: 1.3 x 10<sup>13</sup> Bq/y

--> Off gas process system will be required.

Radioactive emissions	Source	Collection or separation equipment	Decontamination factor
Tritium	Tritium generated in mercury, ⅓O, D₂O, structural material and air	Tritium collection system using molecular-sieve	1000
Dave wells were	Rare noble gases generated in mercury	Ar : Hollow-fiber membrane	50
Rare noble gases	structural material	Xe, Kr :Cryogenic distilation column	100
lodine generated in mercury (1/1000 of total amount of lodine was assumed to release from mercury)		lodine absorption filter	2000
Radioactive mercury vapor  Radiactive mercury (1/1000 of total amount of mercury was assumed to release)		Mercury vapor collection system	10000

### Concept of Off Gas Process System



This system will be installed for 1MW operation.

# Annual Emission of Radioactive Nuclides from MLF Stack

Nu	clide	Total inventory after 1 year operation	Decontamination factor (DF) and Relaese rate (RR)	Annual emission	Emission concentration*	Limit of Emission concentration	Emission concentration / Limit
3	Ť	9.3 x 10 <sup>13</sup> Bq/y	DF : 10°	9.3 x 10 <sup>10</sup> Bq/y	1.2 x 10⁴ Bq/cm³	5.0 x 10 <sup>3</sup> Bq/cm <sup>3</sup>	0.024
	37Ar	3.7 x 10 <sup>12</sup> Bq/y	DF: 5 x 10 <sup>1</sup>	7.4 x 10 <sup>10</sup> Bq/y	9.6 x 10⁵ Bq/cm³	7.0 x 10° Bq/cm³	1.4 x 10 <sup>-7</sup>
Ar	39Ar	7.7 x 10° Bq/y		1.5 x 10° Bq/y	2.0 x 10 <sup>-7</sup> Bq/cm <sup>3</sup>	2.0 x 10 <sup>-1</sup> Bq/cm <sup>3</sup>	1.0 x 10 <sup>-6</sup>
	<sup>42</sup> Ar	5.6 x 10° Bq/y		1.2 x 10° Bq/y	1.6 x 10 <sup>-7</sup> Bq/cm <sup>3</sup>	2.0 x 10 <sup>-1</sup> Bq/cm <sup>3</sup>	8.0 x 10 <sup>-7</sup>
	124	2.3 x 10 <sup>12</sup> Bq/y	DF: 2 x 10 <sup>3</sup>	1.2 x 10°Bq/y	1.6 x 10° Bq/cm³	9.0 x 10 <sup>6</sup> Bq/cm <sup>3</sup>	1.8 x 10⁴
1	125	1.5 x 10 <sup>13</sup> Bq/y	RR : 1/1000	7.5 x 10° Bq/y	9.8 x 10° Bq/cm³	1 x 10⁵ Bq/cm³	9.8 x 10⁴
	126	9.0 x 10 <sup>11</sup> Bq/y		4.5 x 10° Bq/y	5.9 x 10 <sup>-10</sup> Bq/cm <sup>3</sup>	5.0 x 10 <sup>6</sup> Bq/cm <sup>3</sup>	1.2 x 10⁴
<sup>127</sup> Xe		1.3 x 10 <sup>13</sup> Bq/y	DF : 10°	1.3 x 10 <sup>11</sup> Bq/y	1.7 x 10⁴ Bq/cm³	3.0 x 10 <sup>3</sup> Bq/cm <sup>3</sup>	0.057
1/-	81 <b>K</b> r	1.2 x 10 <sup>7</sup> Bq/y	DF :10°	1.2 x 10⁵ Bq/y	1.6 x 10 <sup>-10</sup> Bq/cm <sup>3</sup>	1.0 x 10¹ Bq/cm³	1.6 x 10°
Kr	85 <b>K</b> r	2.3 x 10 <sup>10</sup> Bq/y		2.3 x 10° Bq/y	3.0 x 10 <sup>-7</sup> Bq/cm <sup>3</sup>	1.0 x 10 <sup>-1</sup> Bq/cm <sup>3</sup>	3.0 x 10 <sup>-6</sup>
	<sup>194</sup> Hg	3.4 x 10 <sup>11</sup> Bq/y	DF :10 <sup>t</sup>	3.4 x 10⁴ Bq/y	4.4 x 10 <sup>-11</sup> Bq/cm <sup>3</sup>	3.0 x 10 <sup>6</sup> Bq/cm <sup>3</sup>	1.5 x 10 <sup>-5</sup>
	<sup>195</sup> Hg	2.1 x 10¹⁴ Bq/y	RR : 1/1000	2.1 x 10 <sup>7</sup> Bq/y	2.7 x 10 <sup>s</sup> Bq/cm <sup>s</sup>	9.0 x 10⁵ Bq/cm³	3.0 x 10⁴
Hg	<sup>197</sup> Hg	1.8 x 10 <sup>15</sup> Bq/y		1.8 x 10° Bq/y	2.3 x 10 <sup>-7</sup> Bq/cm <sup>3</sup>	3.0 x 10⁵ Bq/cm³	7.7 x 10 <sup>-3</sup>
	<sup>203</sup> Hg	2.3 x 10 <sup>15</sup> Bq/y		2.3 x 10° Bq/y	3.0 x 10 <sup>-7</sup> Bq/cm <sup>3</sup>	2.0 x 10⁵ Bq/cm³	0.015
Total						0.096 **	

<sup>\*:</sup> Total air volume released from MLF stack for one year is assumed to be 7.7 x 10<sup>14</sup> cm<sup>3</sup> (tentative).

Annual emission of radioactive nuclides from MLF stack is smaller than Japanese law and design target.

<sup>\*\*:</sup> Exclude contribution from 3NBT.

### Liquid Waste in MLF

- Most dominant radioactive nuclide generated in coolant water is tritium ( > 99%).
  - Light water: 5.4 x 10<sup>11</sup>Bq/year, 1.1 x 10<sup>13</sup>Bq/30year
  - Heavy water: 6.8 x 10<sup>11</sup>Bq/year, 1.3 x 10<sup>13</sup>Bq/30year
  - Coolant inventory : ~10m³
  - Concentration of tritium in light water will be over that (?1.2 x 10³ Bq/cc) transferable to JAERI waste processing facility.
- Light water can not be discharged and transferred. If tritium concentration is too high, it is replaced and stocked in MLF.
- Heavy water is assumed to be used for a life time of the facility. If tritium concentration is too high, it is replaced and stocked in MLF.
- Mercury will be used for a life time of the facility, and will not be replaced.

### Summary

Shielding design has been finished.

- Skyshine
- Proton beam line shield
- Air and water activation



The structure of MLF is almost fixed.

#### Future work

- Accident analysis
- Off gas process system