Moderator reflector system overview

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Components in vessel

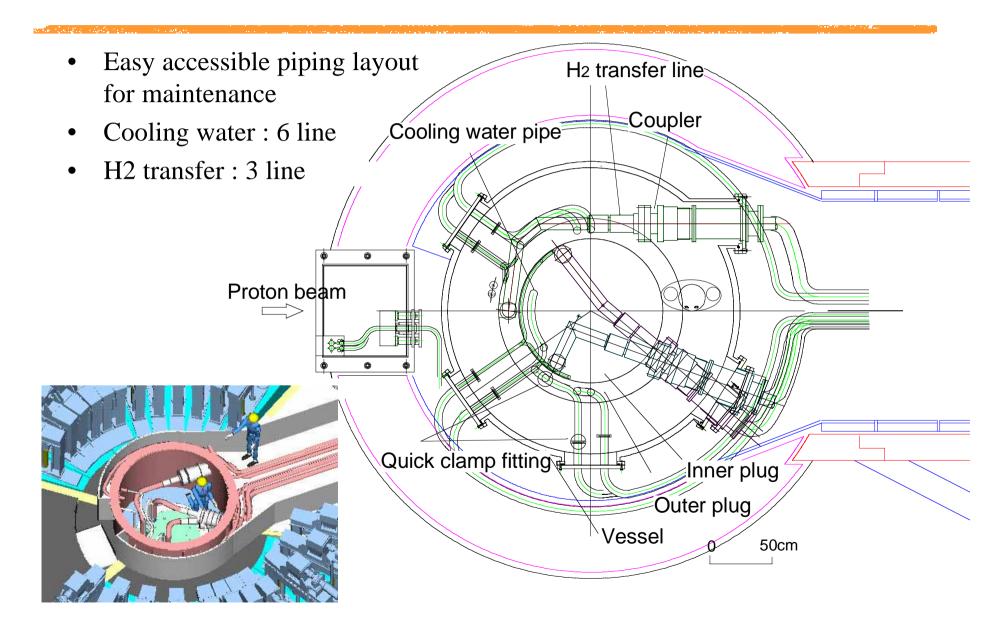


All components are exchangeable Cooling water Concrete layer to reduce induced activity Inner plug Concrete >SUS316L Decoupled mod. Poisoned Outer Fe mod. plug Concrete SUS316L ~3.6m Reflector Coupled mod.

36 ton in total

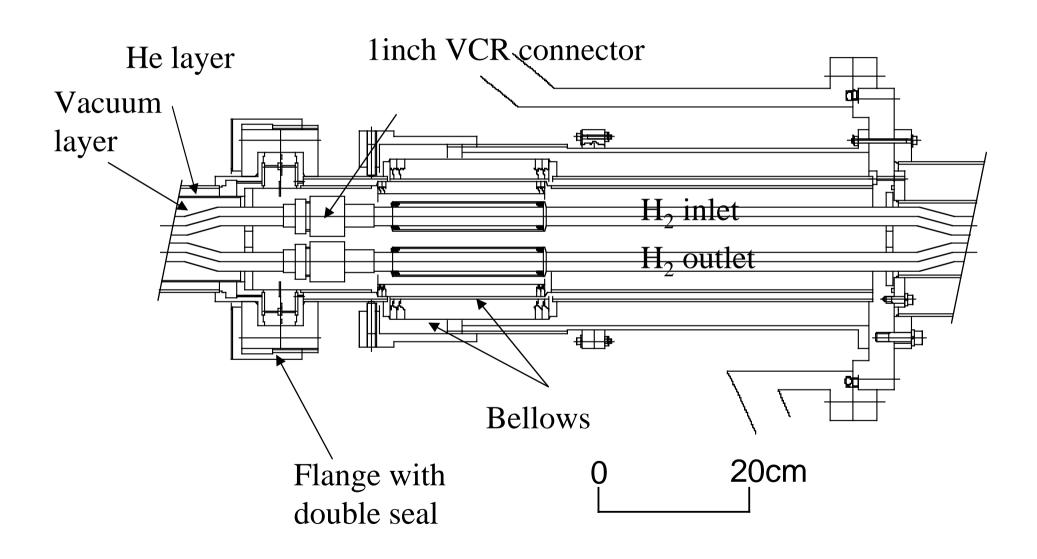


Piping layout on vessel top





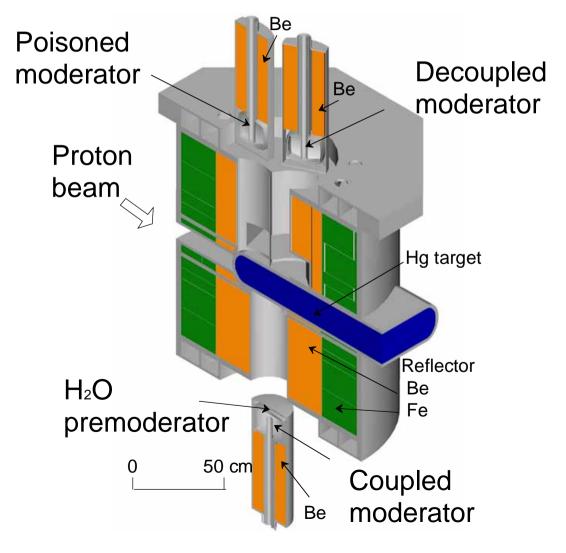
Newly designed compact coupler for H₂ transfer line





Moderator arrangement

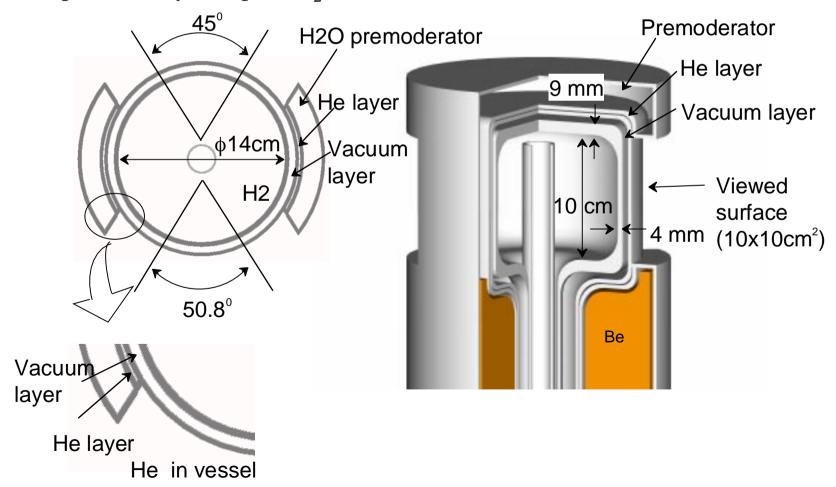
- All 3 moderator : Super critical H₂, exchangeable
- Moderator chamber material: A5083/A6061



Structure of coupled mod.



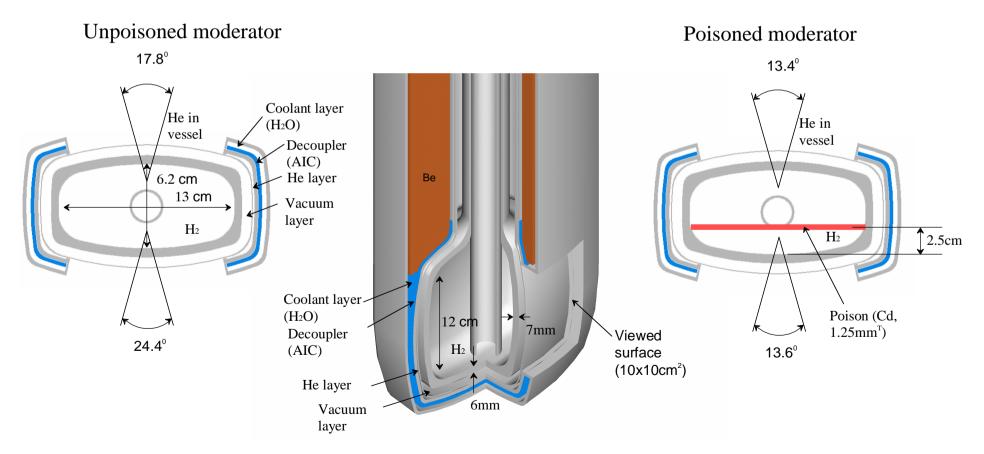
- Wide angular coverage
- Cylindrical shape
- Big moderator
- Optimized by 100 para H₂



Structure of 2 decoupled mod.s



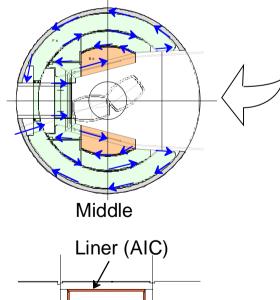
- Decoupler : Ag-In-Cd (AIC) alloy (3mm^T) bonded to mod. outer chamber by HIP
- $E_d : \sim 1eV$



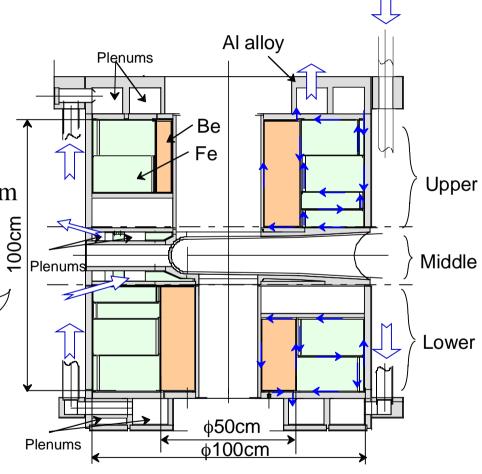
Structure of reflector



- Fe was selected
 - Higher thermal conductivity
 - Lower induced activity
 - Al plasma coating/thermal spray to prevent electrical corrosion
- Liner : AIC alloy (3mm^T)
- Cooling water : D₂O
- Cooling water channel width: 3 mm



Neutron beam extraction hole





Summary & Questions

- He layer is needed at neutron extraction part?
- Material : A6061 vs. A5083?
- Independent repairing
- Newly designed H₂ coupler