

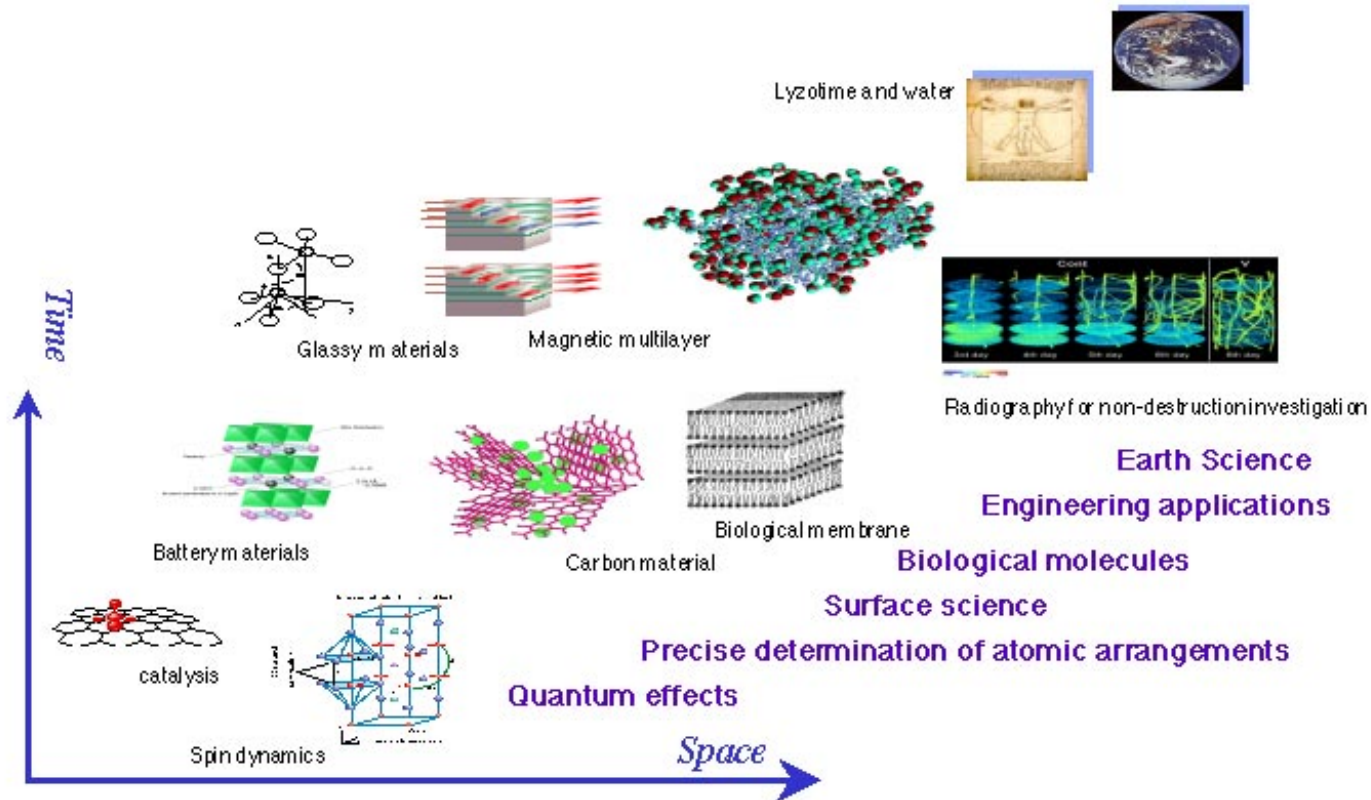
Material and Life Science Experimental Facility Project Overview

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MLF Mission

Construction of a user facility providing advanced MW pulse neutron and muon sources for various experiments of materials and life sciences. One of large regional centers in the world.

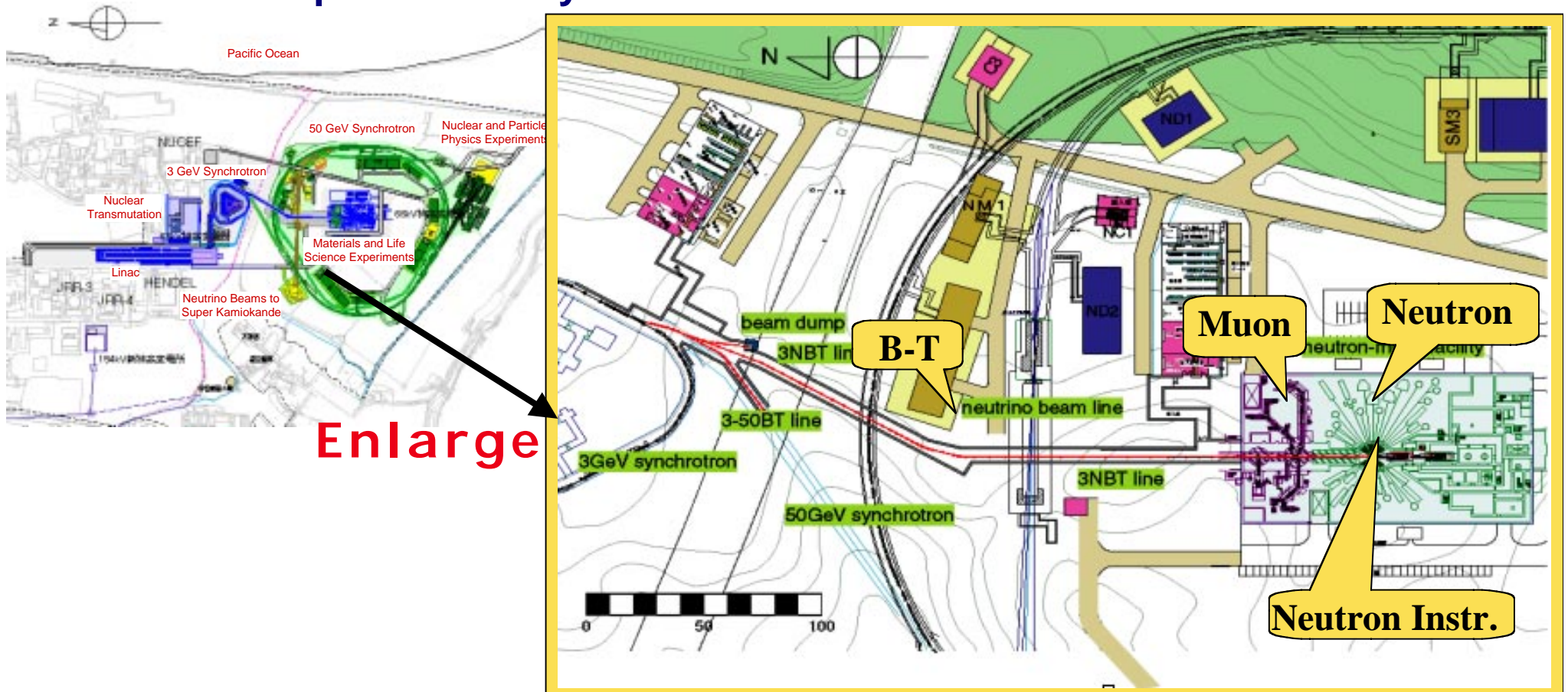


Neutron sciences in a wide time-space

MLF Facility Layout

Consists of four major areas

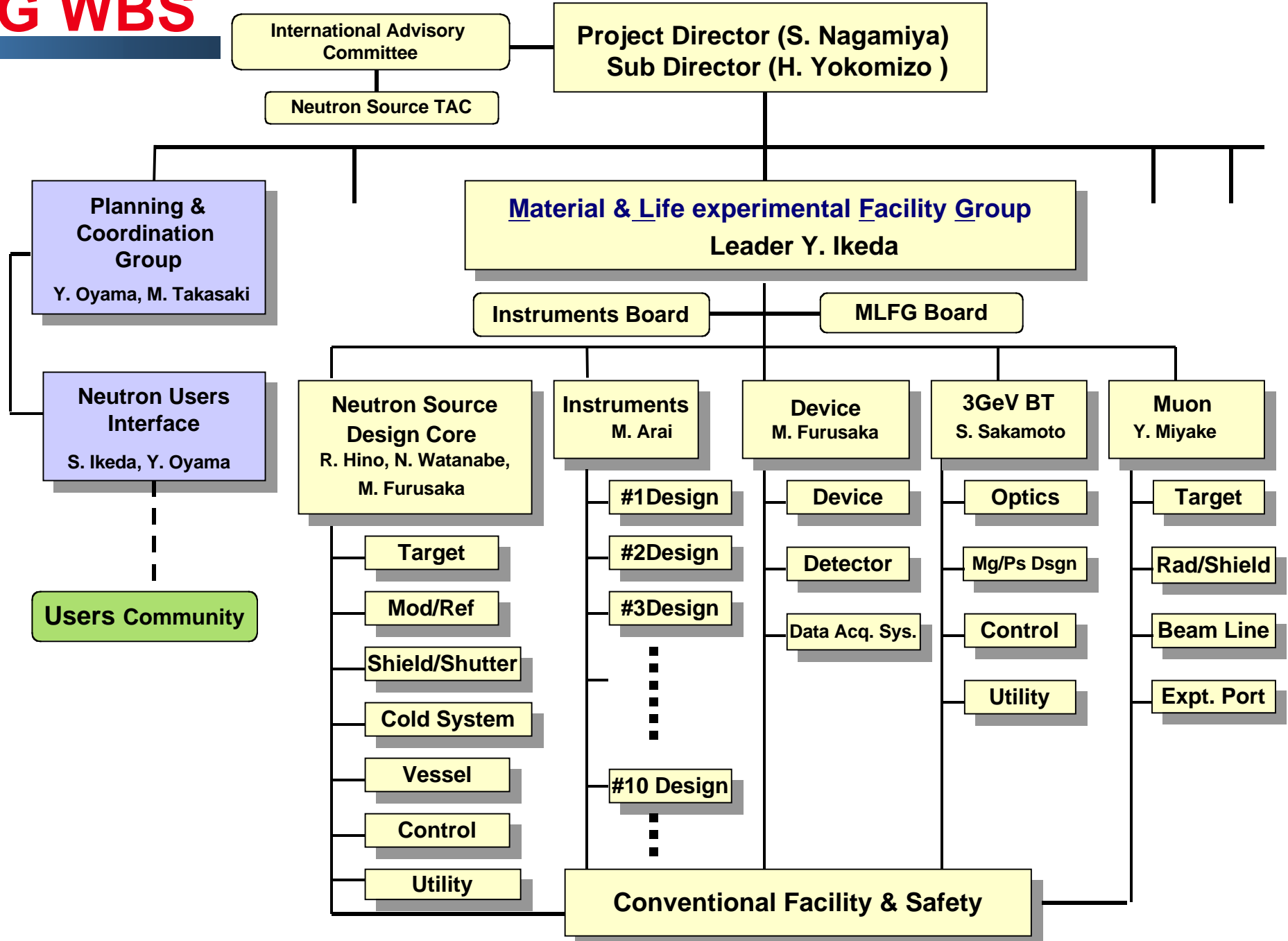
- 3GeV Proton Beam Transport System
- Pulsed Spallation Neutron Source System
- Neutron Instruments Systems
- Muon Experimental Systems



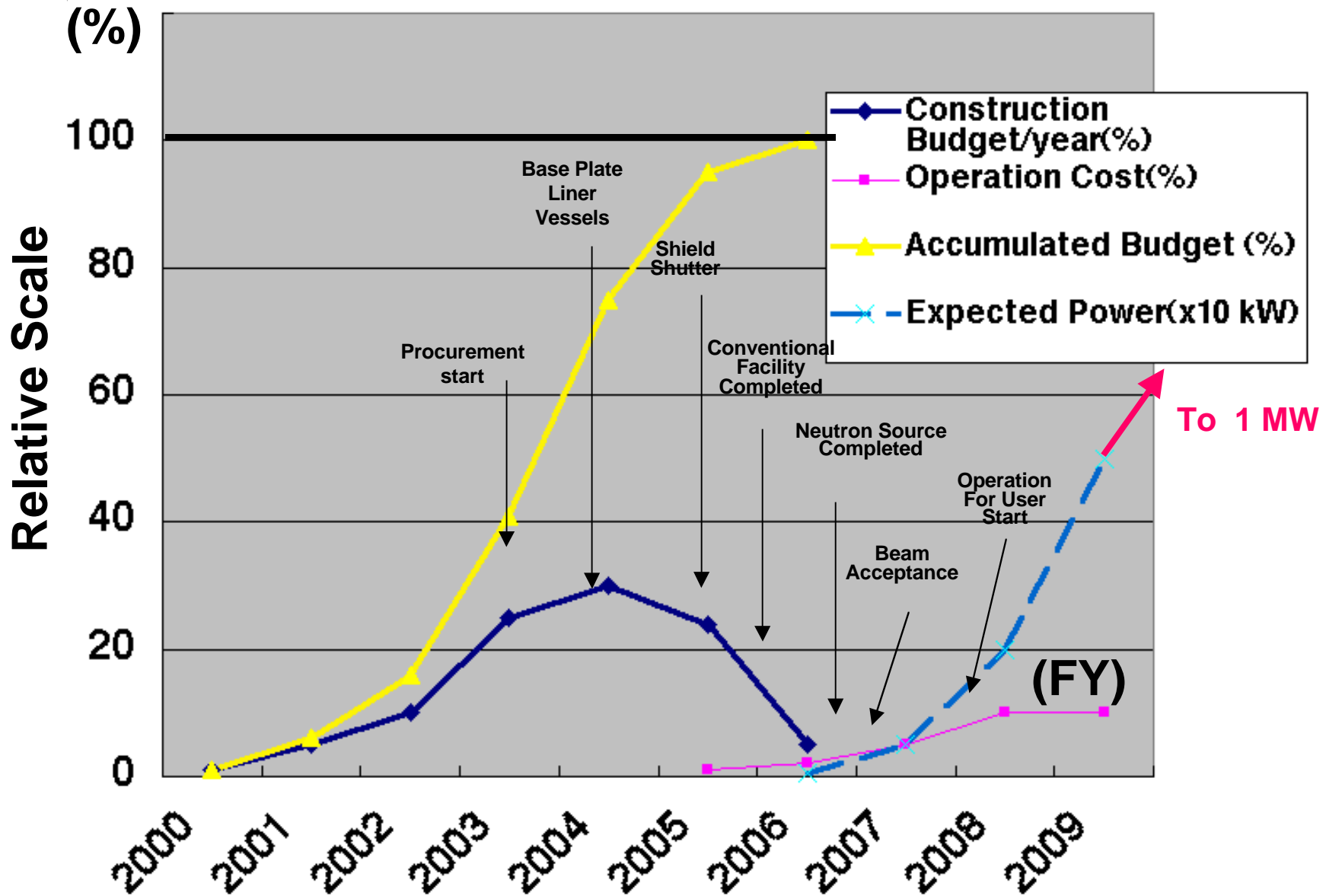
Major Parameters

- **1MW (3GeV, 0.33 mA) proton beam power**
- **25 Hz Repetition, < 1 m s Pulse width**
- **Long 3GeV p B-T line ~300 m: 1W/m beam loss -BT**
- **Mercury spallation target -N**
- **20mm carbon muon production target -M**
- **Proton beam cascade configuration through M-N in one building sharing the experimental hall and utilities**
- **Note that 5pulses/3.4 sec are delivered to 50GeV ring*

MLFG WBS

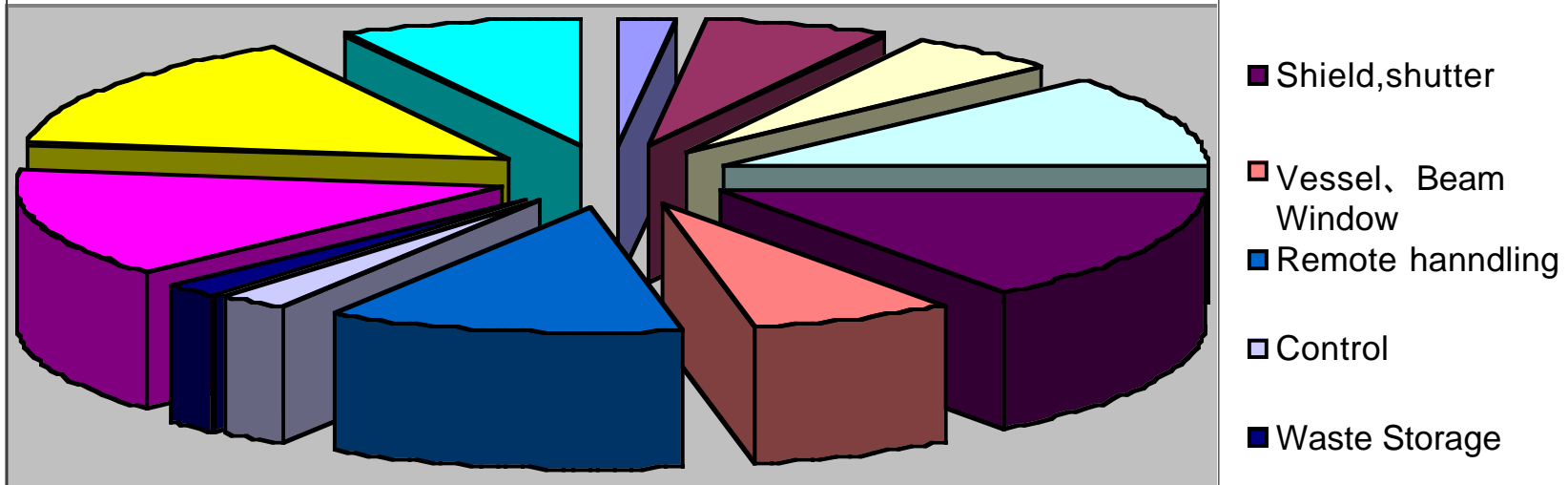


Budget profile for JSNS and major milestones



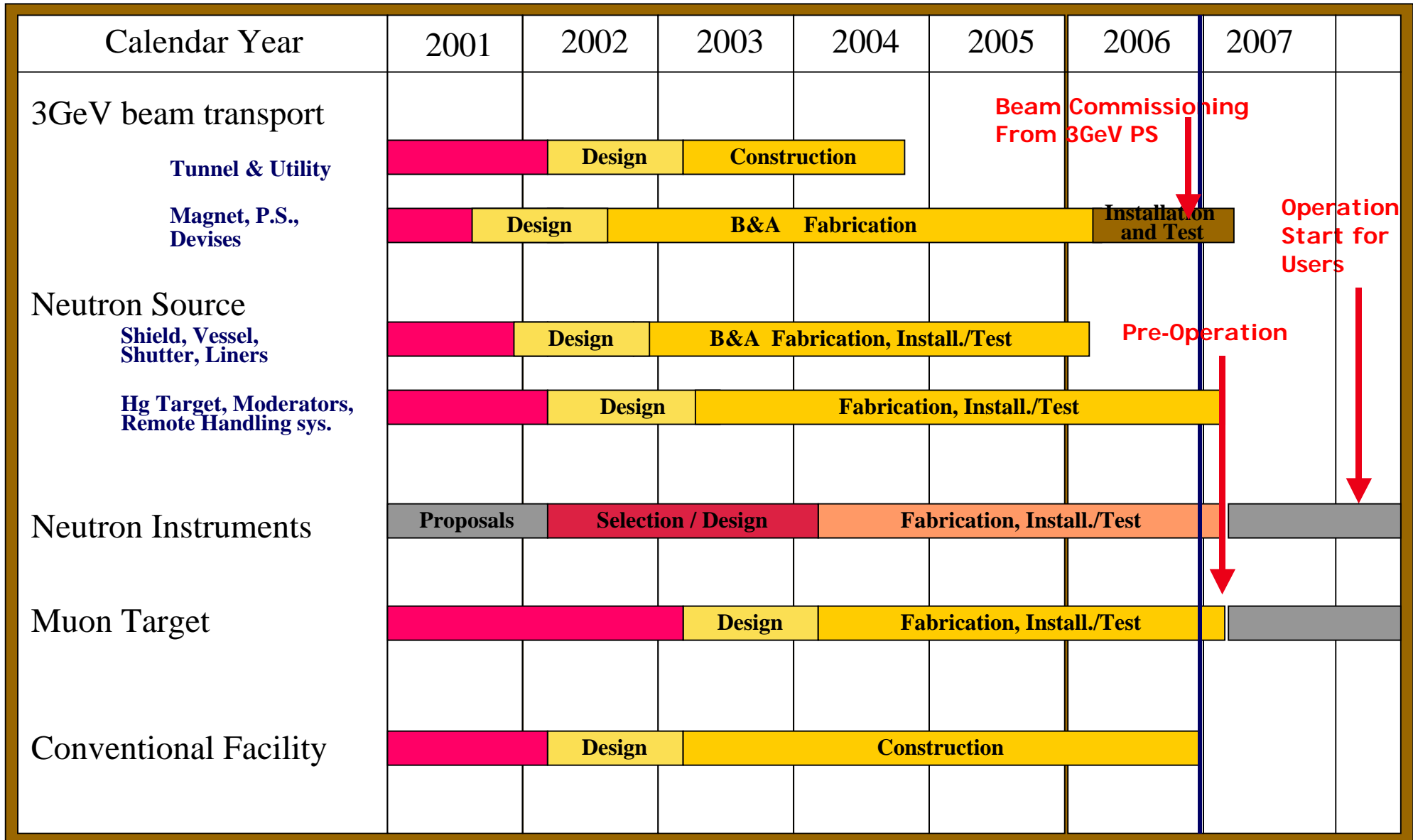
Relative Cost Fractions of Major Components of JSNS

Relative Cost Fraction



- Engineering
- R&D
- Target
- Moderator
- Shield, shutter
- Vessel, Beam Window
- Remote handling
- Control
- Waste Storage
- Ancillary
- BT Magnet, PS, Vac, Moni
- Inst&Test

MLF Construction Schedule



Design principle

- *As many beam lines as possible (Max. 23 lines with independent shutters)**
- *Simple and robust structure**
- *High neutron performance of target/moderator system based on detailed neutronics design**
- *Competitiveness with other major sources with full advantages of the repetition rate of 25 Hz and the 1MW beam power**

Minimizing cost and maximizing overall facility performance

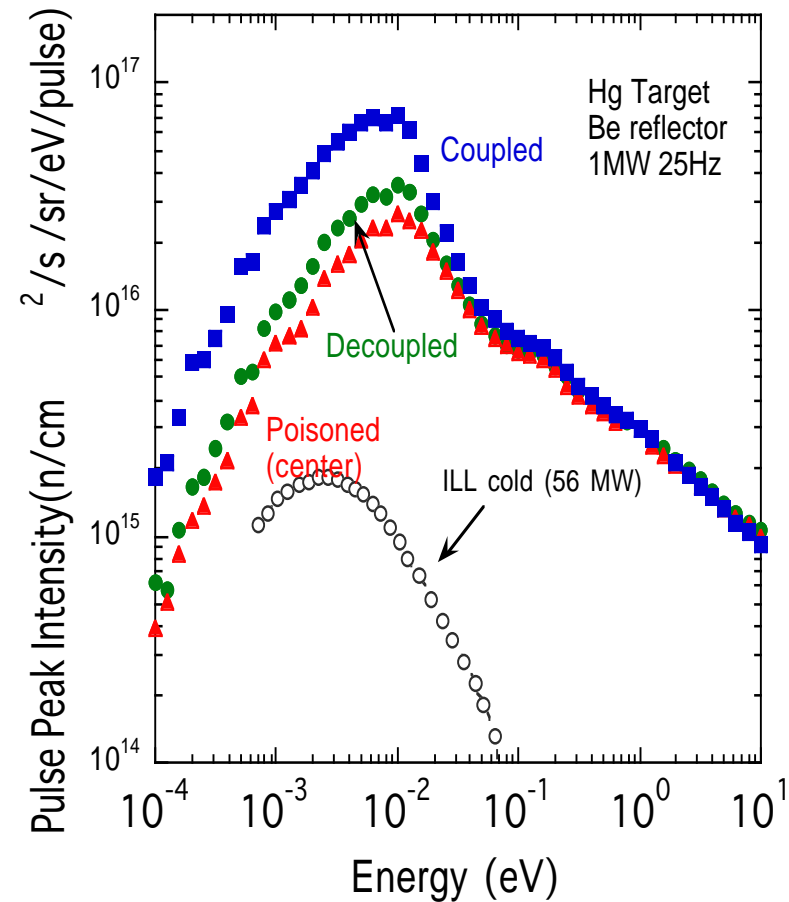
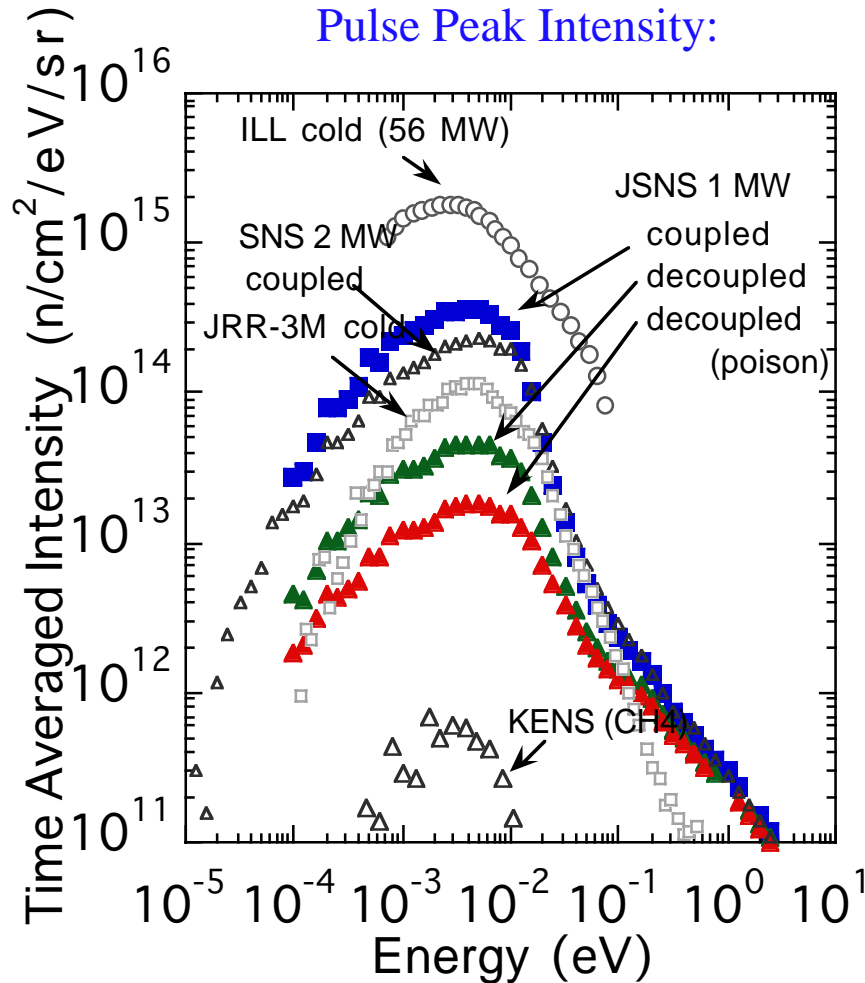
Performance of neutron source

Unique Neutron Flux of JSNS

Time Averaged Intensity: Coupled Moderator 1/4 of ILL's cold

Pulse Peak Intensity:

100 of ILL's cold

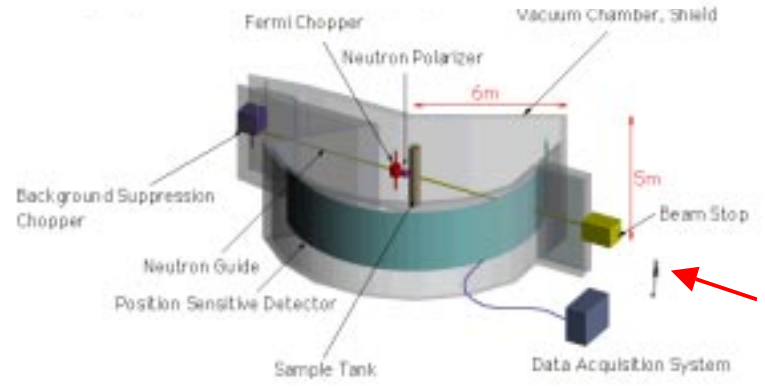


Neutron instrumentation and users

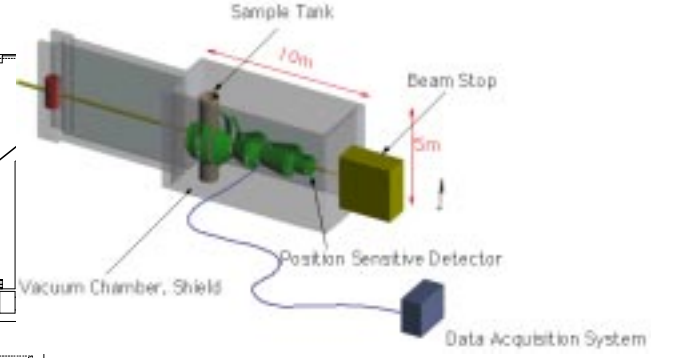
- Instruments design team in the project consisting mainly of the Instrument group of MLFG was organized and started an active work.
- The project team identified 10 important instruments to be installed at an early stage of the facility operation.
- User instrumentation group has been organized besides the instruments design team in the project to encourage the external proposals.
- The advisory committee to the project director was organized , in which the priority of neutron instrument and a general rule for adopting the proposals has been discussed.
- Call for LOI was announced out.

23 beam lines with Independent shutters

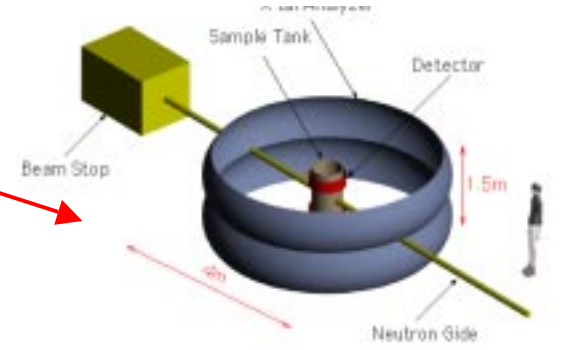
High-Resolution Chopper Spectrometer



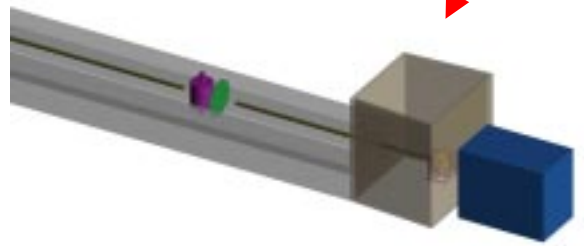
Liquids Total Scattering Diffractometer



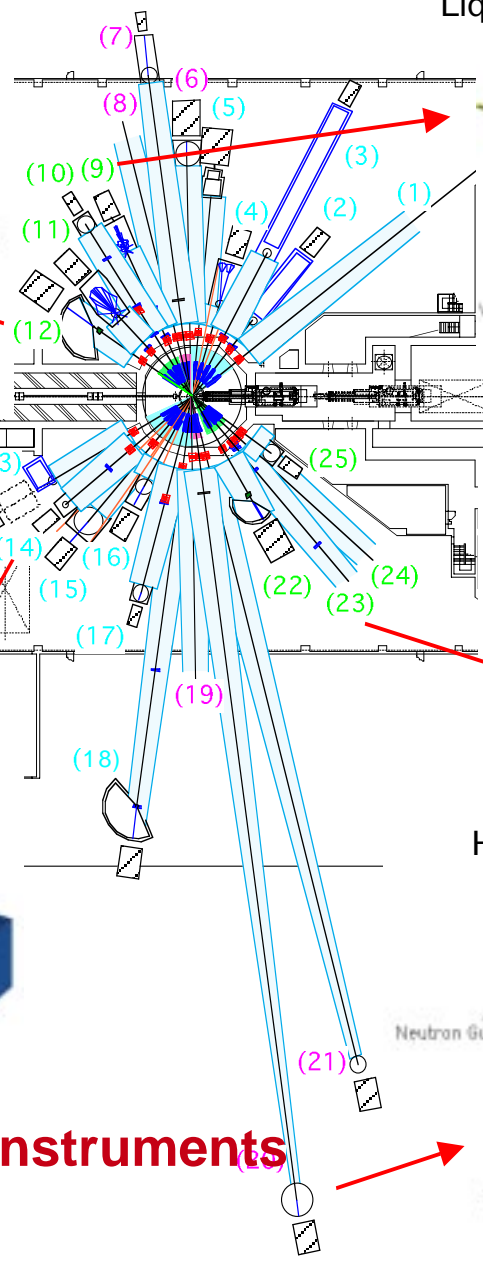
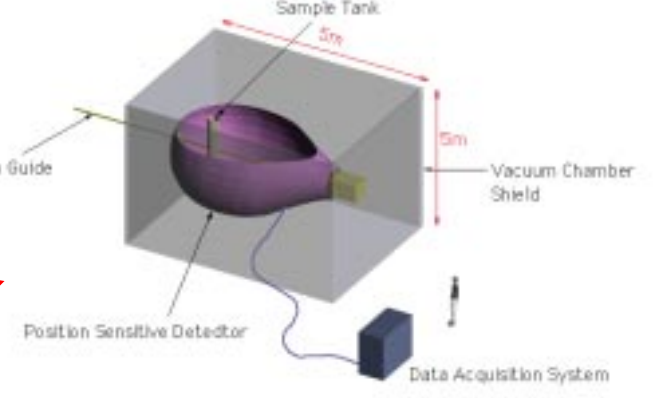
Inverted Geometry Spectrometer for Biological Macromolecules



Versatile Single Crystal Diffractometer for Biological Macromolecules



High-Resolution Powder Spectrometer



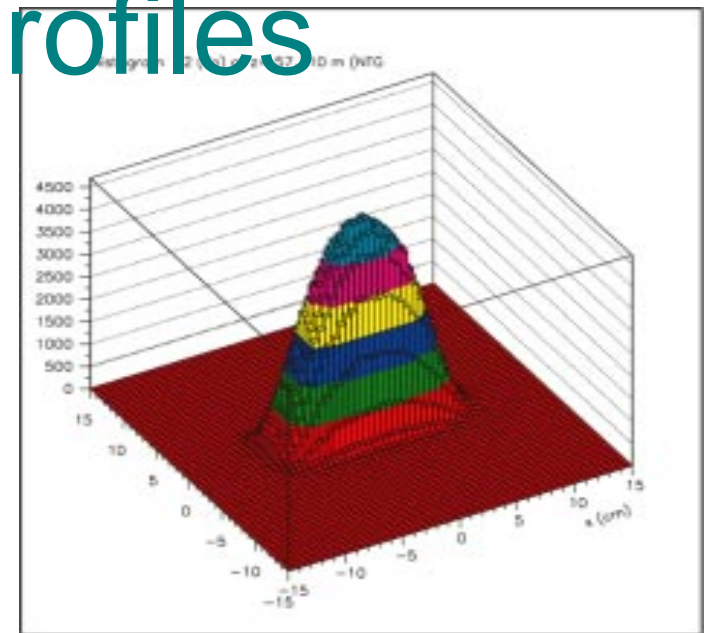
Preliminary Layout of JSNS Instruments

Proton beam transport line

- long and complicated beam line
 - 264 m long main tunnel and 4.8 m elevation
 - 56 m long beam line in experimental facility
- cascade target system
 - muon production target in proton beam line upstream of neutron source

Beam optics and profiles

- beam emittance (ϵ) = 81p mm.mrad
(beam core) 324p mm.mrad (max. beam halo)
 $Dp/p < \pm 1.0 \%$
- strong focusing on muon production target and rectangular beam profile on neutron source



Highlights of the facility design

1 MW mercury target system (Cross flow, safety hull).

Three supercritical hydrogen cold moderators (assuming 100 % para state of H₂).

Parallel H₂ flow with a bypass channel using one circulator.

Independent moderator remote handling with an inner and an outer reflector plugs.

Wide extraction angle coverage of the coupled moderator for 11 instruments.

1eV decoupling energy with AIC de-coupler and AIC liners

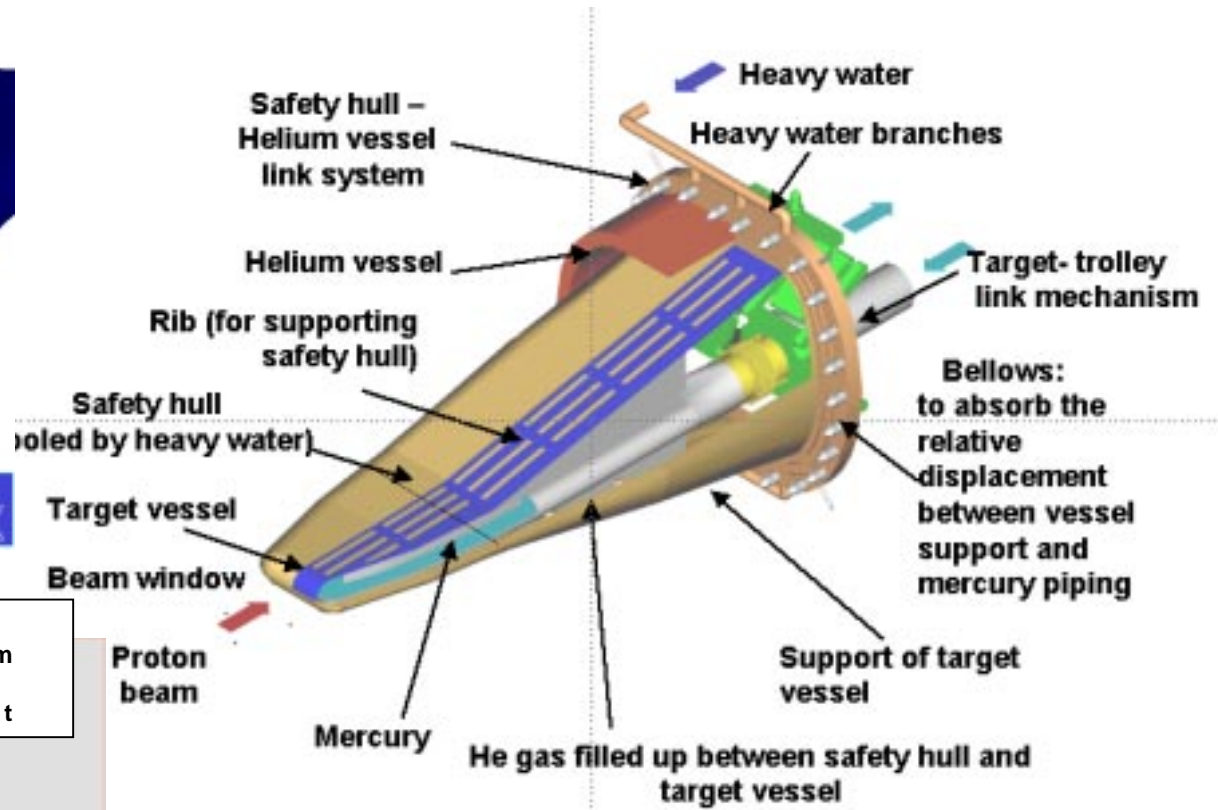
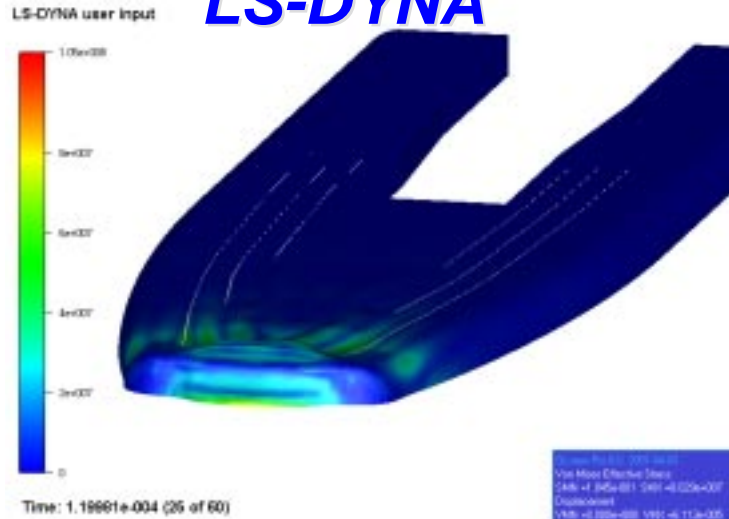
High resolution poisoned moderator with Cd poisoning material.

Minimized iron materials with positive use of magnetite heavy concrete shielding, resulting in cost saving.(Precise Model Calc.)

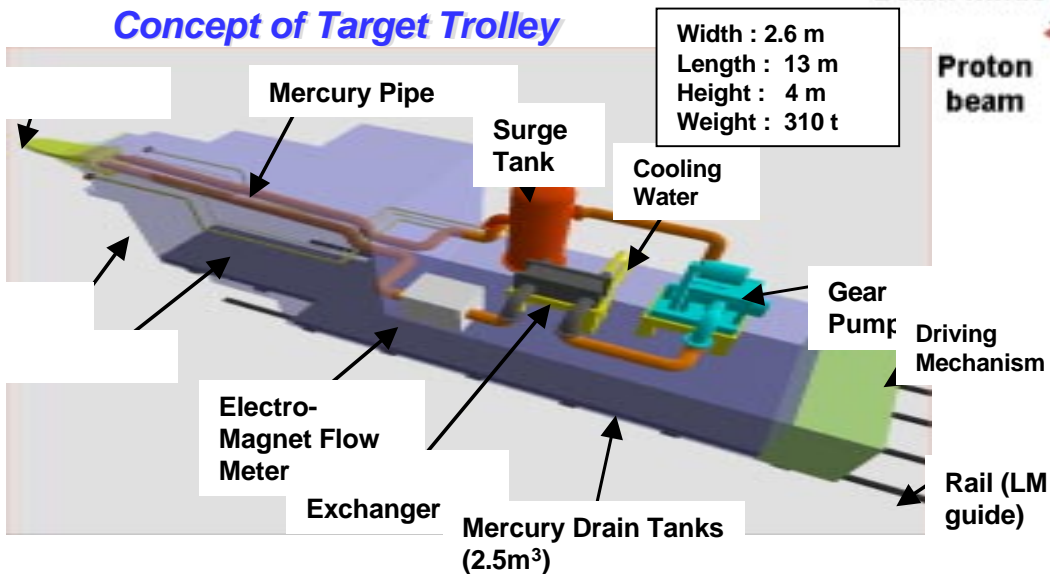
23 independent neutron shutter systems

Mercury target design

LS-DYNA

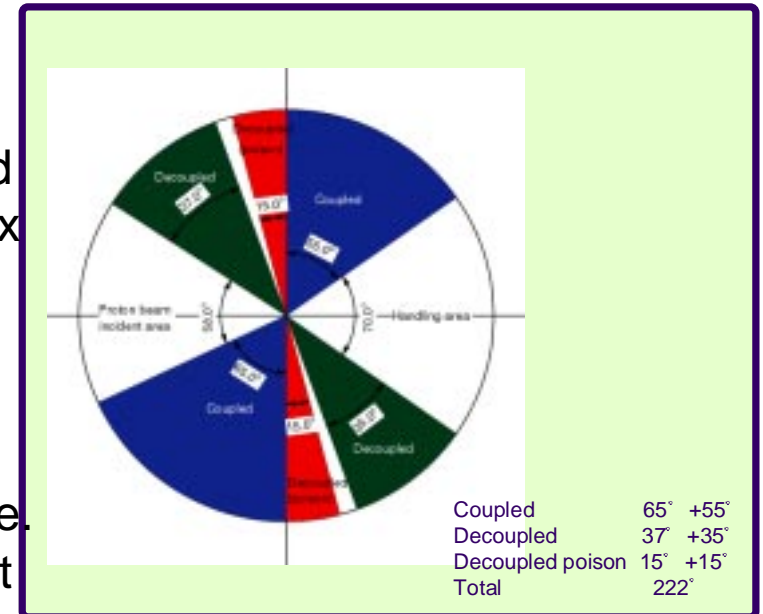


Concept of Target Trolley



Characteristic Advantage of 1MW Pulse Neutron Source and Strategic Utilization

1. New, challenging idea to realize the most powerful coupled cold moderator in terms of the time integrated neutron flux and peak intensity, which are superior to those of SNS of (2MW, 60Hz) by factors of 1.5 and 3, respectively
2. One coupled, and two decoupled moderators are located separately, below and above the Hg target to avoid interference of each, resulting in high neutron performance.
3. To meet requirements from users, a wide and high efficient neutron beam extraction from the coupled moderator is designed.

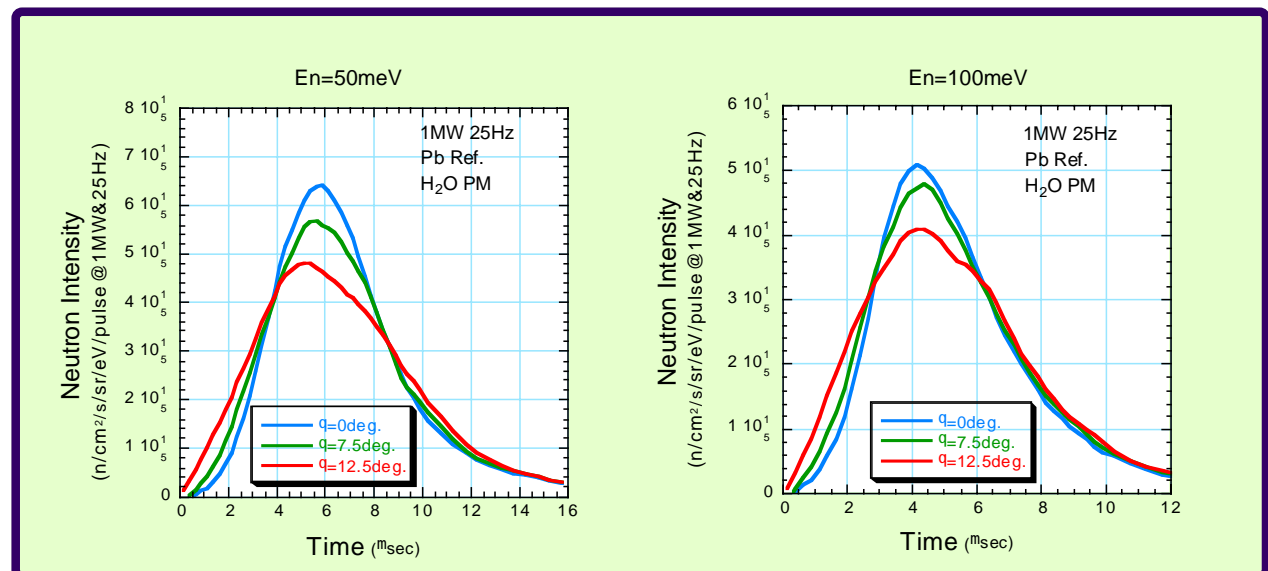


Angle sharing scheme

4. Long-lived decoupler material ($E_d=1\text{eV}$), small tail pulse peak

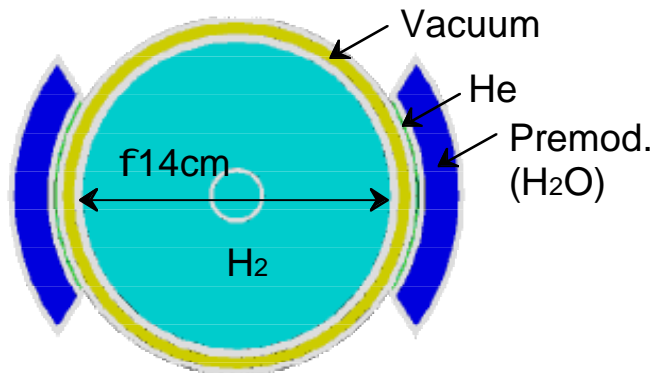
5. Optimizing moderator shapes, and reflector configuration to mitigate effects at large angles.

The angle is within 7.5° for poised moderator.

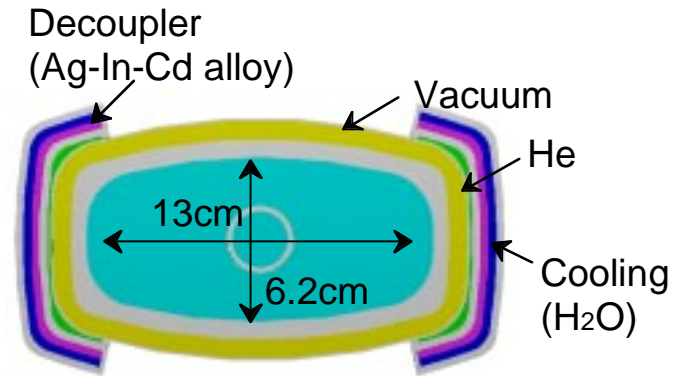


Moderator Design

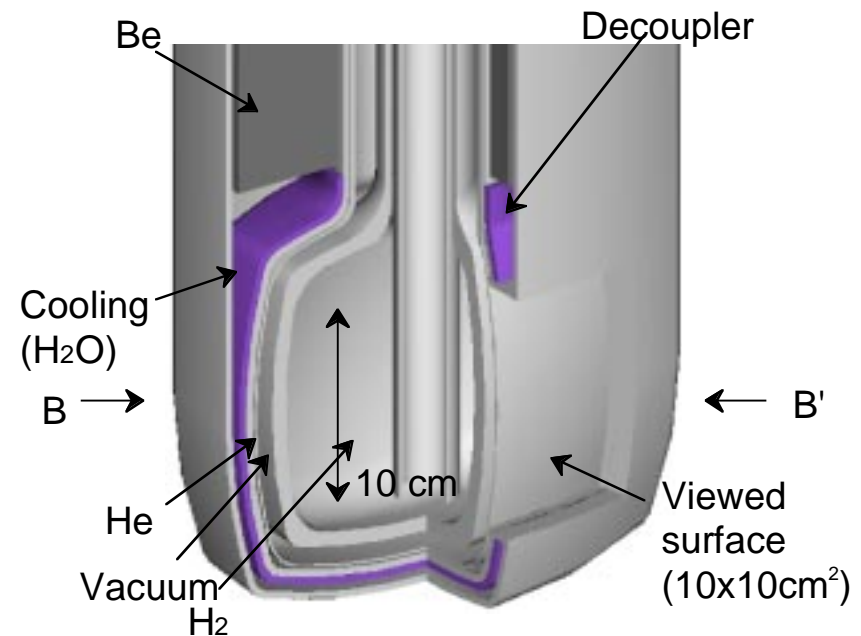
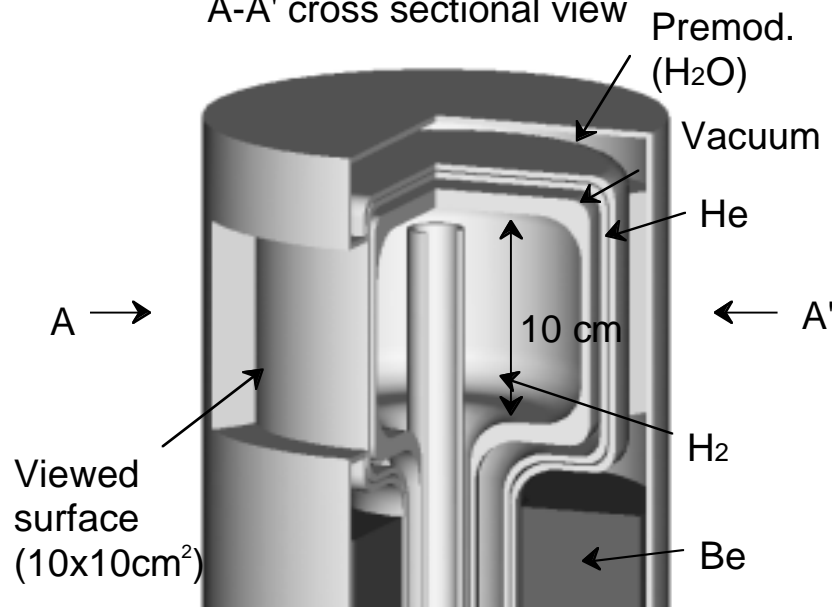
Three supercritical H₂ moderator systems (coupled, de -coupled, de-coupled poisoned)



A-A' cross sectional view



B-B' cross sectional view



Hydrogen Circulation System

Design Conditions for Hydrogen Loop

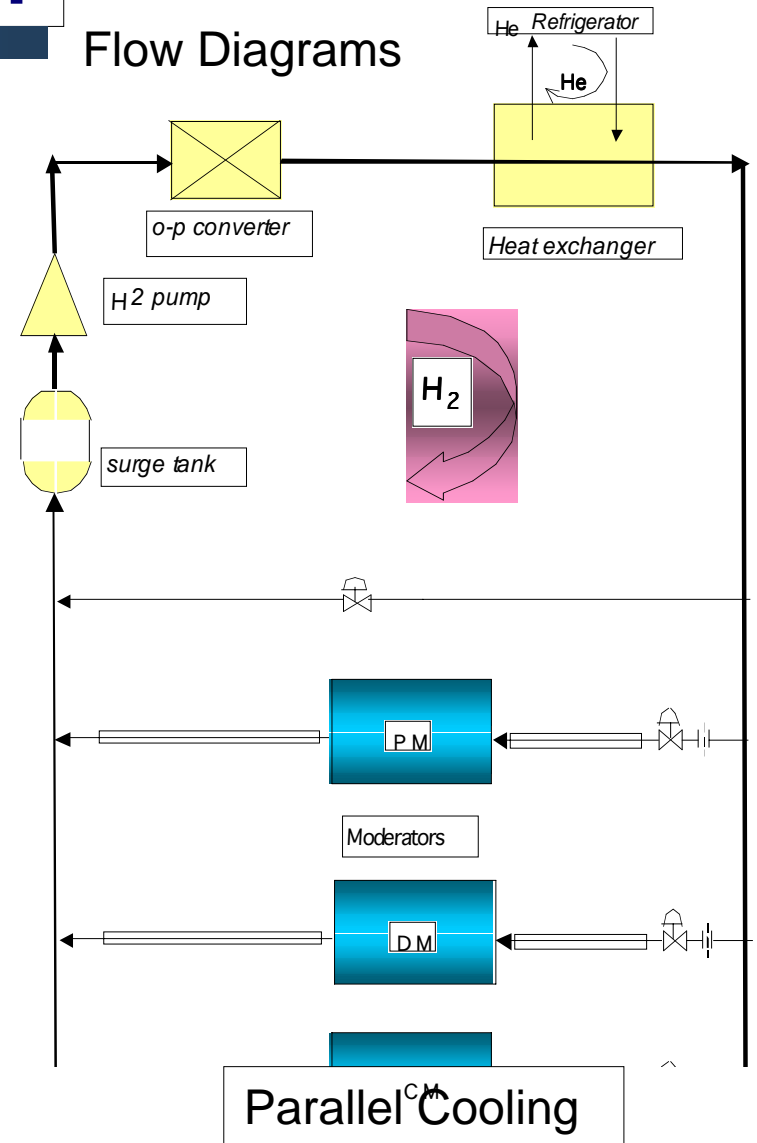
H₂ pressure in moderators : ~ 1.5 MPa

Temperature increase through the moderators :
less than 3 K

Moderator outlet temperature :
less than 21 K

Para-H₂ concentration at the moderator inlet :
more than 99 %

Flow Diagrams



Reflector Assembly Design

Independent removal of moderator

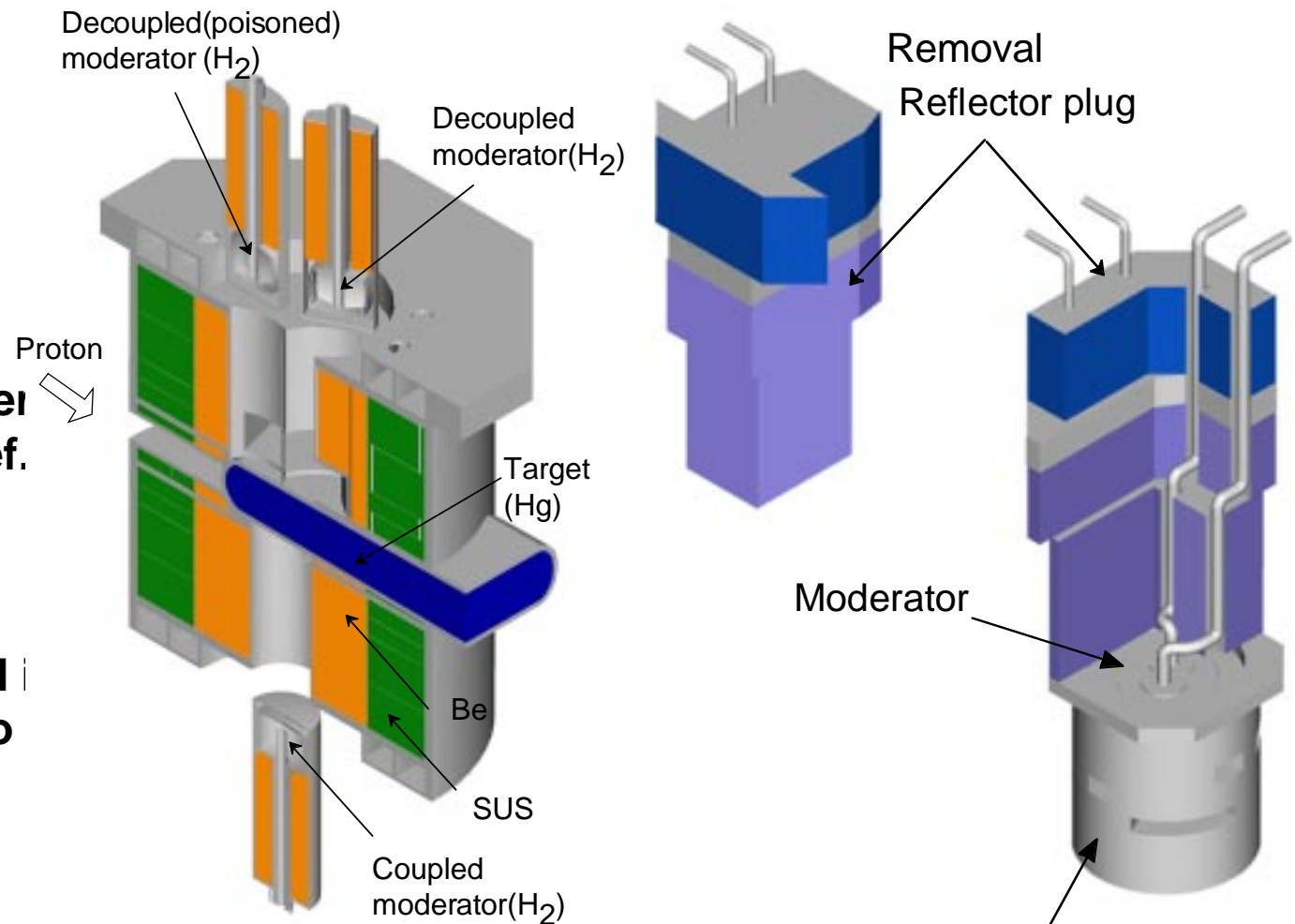
Parallel circulation of H₂ cryogenics

Beryllium inner and SS outer reflectors instead of lead ref.

Heavy water cooled

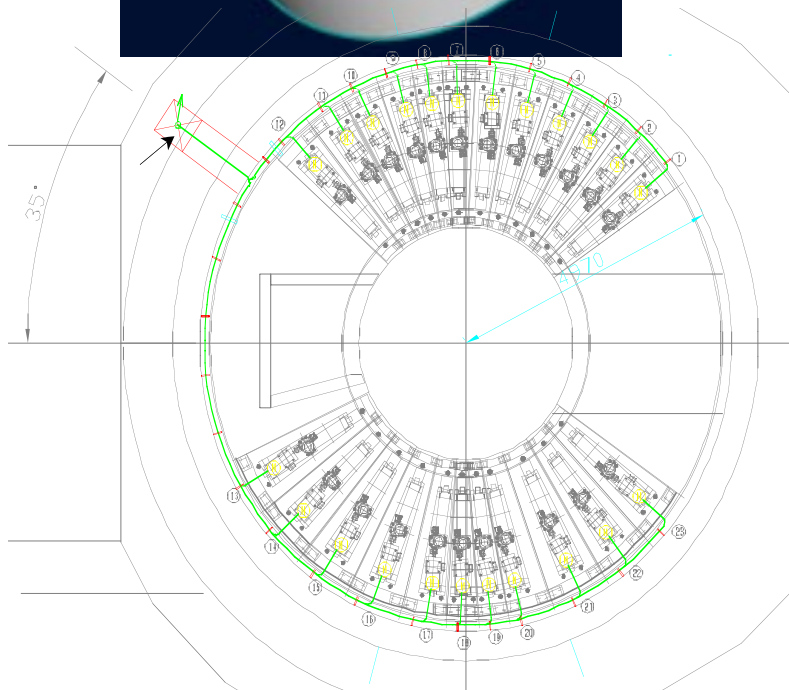
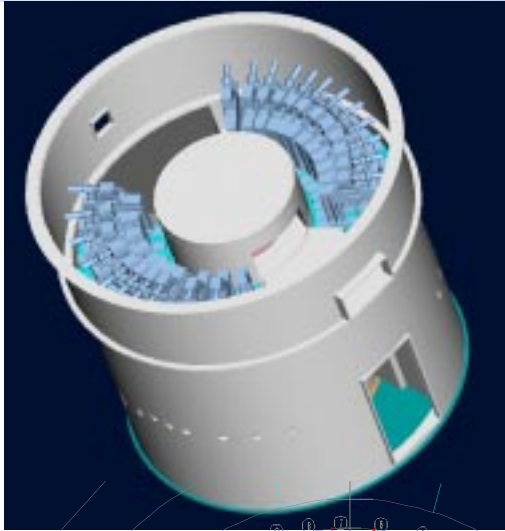
Be reflectors are embedded in the moderator containers to reduce reflector missing

Light water pre-moderator.



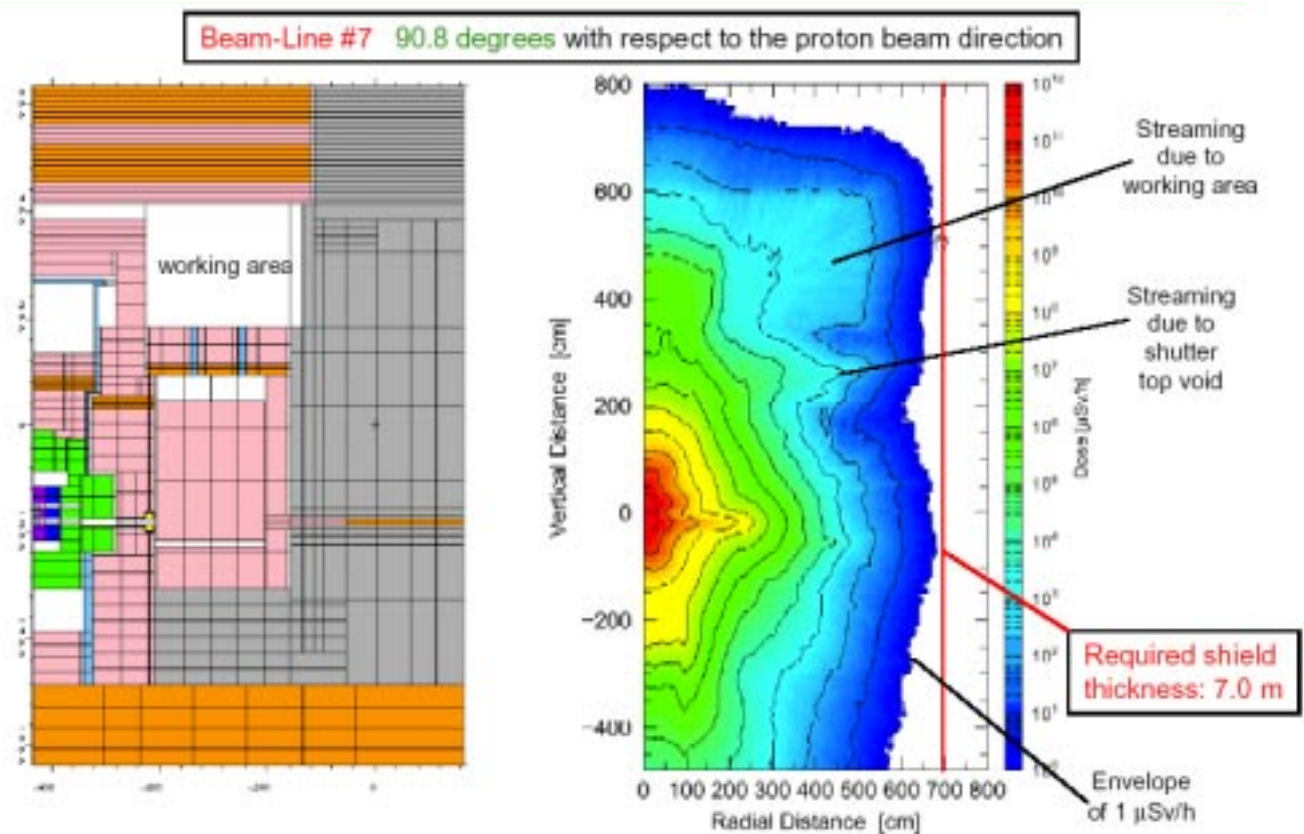
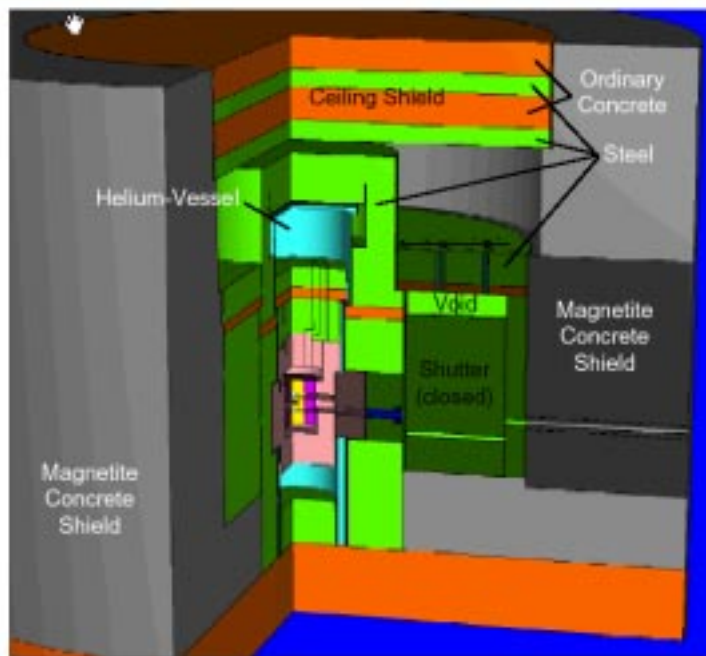
Each moderator is removed separately.

Neutron target station design



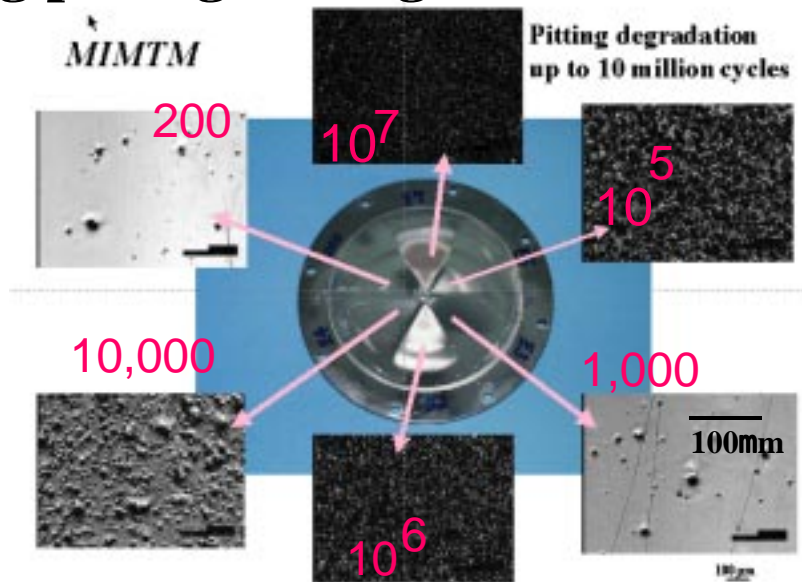
Shielding performance evaluation by MCNPX

Biological Shield (3-D): Model-1

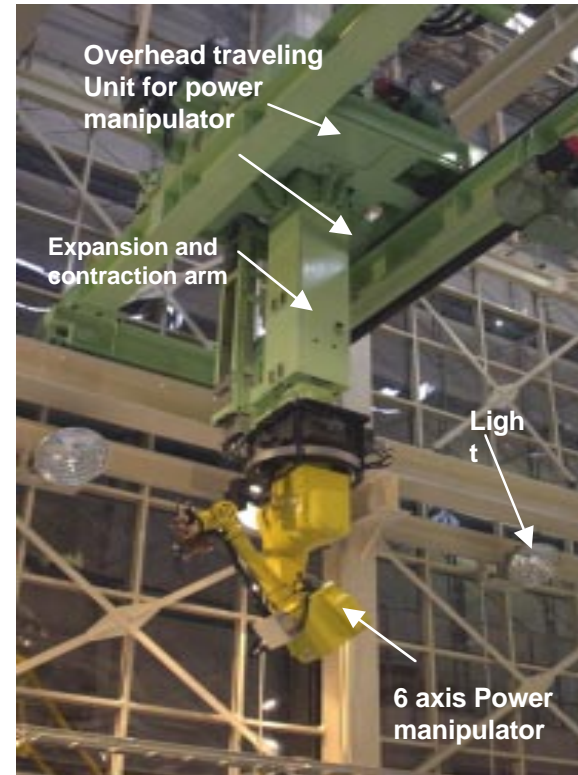
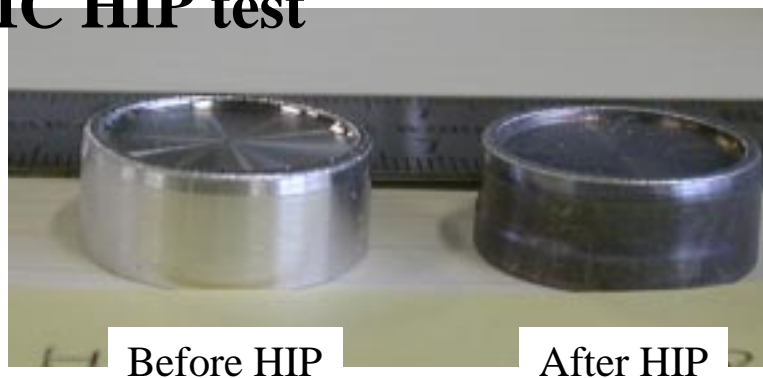


R&Ds

Hg pitting damage issue



AIC HIP test



Remote-handling Test Facility

ASTE Collaboration at AGS/BNL

Mercury Target Pressure Wave

Cavitation Damage

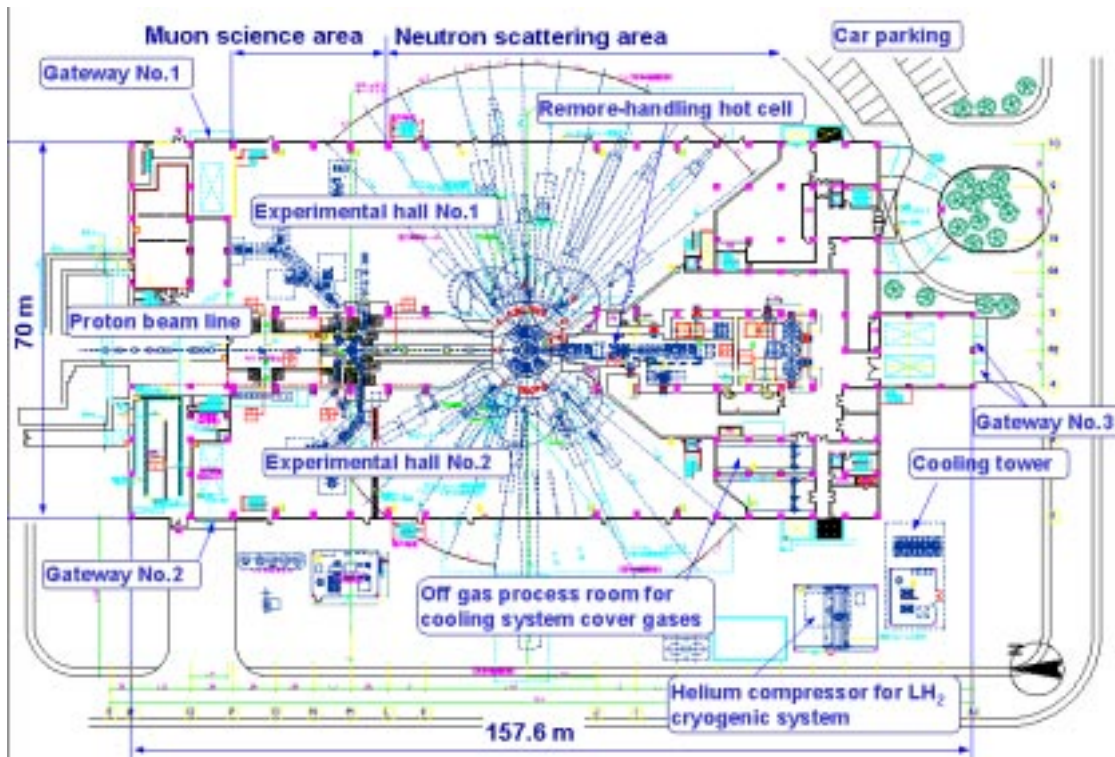
Bulk Shielding

Spallation Neutron Production

JAERI-USDOE Collaboration at LANSCE/LANL

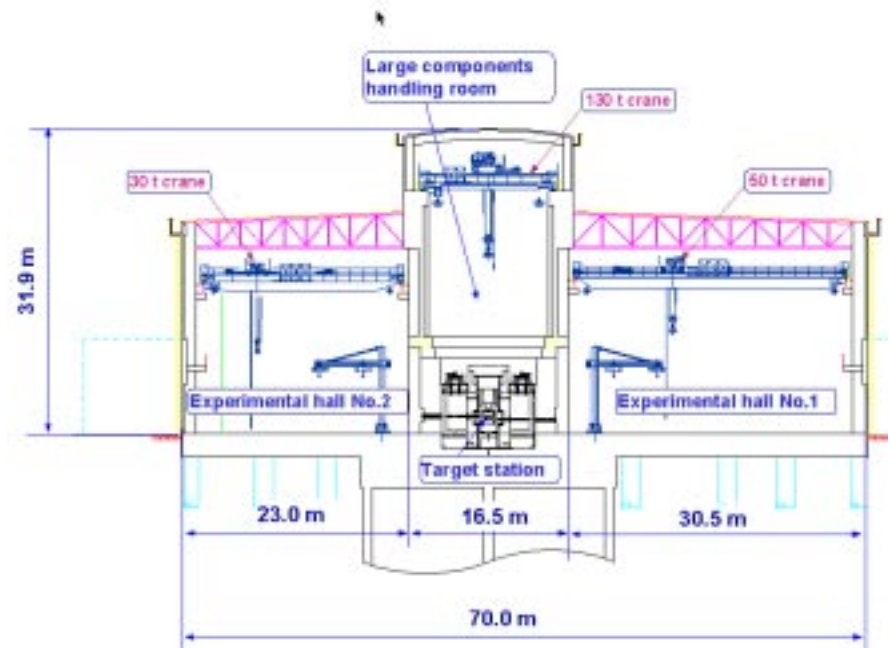
Beam-Line Shielding Experiments

Conventional facility design



The first floor drawing

Elevation View across the source



Facility safety

To observe the Japanese regulations

Law concerning Prevention from Radiation Hazards due to Radio-Isotopes, etc.	Public exposure : <ul style="list-style-type: none"> • Skyshine < 50 mSv/yr • Radioactive gas and liquid release Worker radiation < 12.5 mSv/hr (~1 mSv/hr) Radiation waste (Target, Moderator, etc.)
High Pressure Gas Safety Law	Hydrogen safe
Building Standard Law	Earthquake-resistant construction
Radiation protection	ALARA, Defense in Depth
Hazard material protection	Confinement of radioactive mercury
Public exposure	Source term analysis of
Others	Human factor (Procedure and training) Maintenance Quality assurance

Accidental scenario for release of radioactive mercury

Preliminary results of public exposure at site boundary

5.8 mSv (Recovery from accident in 10 days)

Major milestones

Design Manual:	~ Dec. 2002
Detailed Design:	~ Mar. 2003
Safety Report:	~ Dec. 2002
Technical Review:	Oct. 2002
The first B&A:	Nov. 2002
Fabrication and Procurement:	Dec. 2002 ~ Dec. 2006
Installation and Testing:	Apr. 2006 ~ Mar. 2007
Beam Acceptance of MLF:	Mar. 2007
Conventional Facility Design:	Mar. 2003
Construction Start:	Apr. 2003
Completion of CF:	Mar. 2006
First beam acceptance:	Mar. 2007

Summary

Designs have been extensively in progress.

Specific technical designs are to be presented.

Comments, advises, and recommendations which will be generated in the N-TAC, are to be factored into the design and construction scheme of the JSNS.